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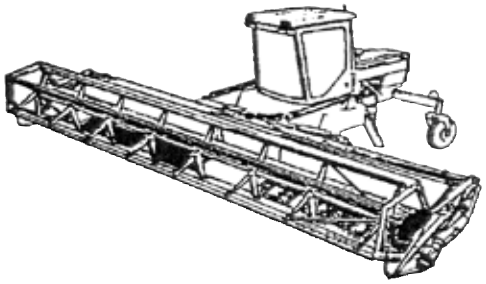
SWATHER CANVAS

Swather Canvas



Rub-R-Cleat™

Rub-R-Cleat™



Original Equipment Sizes & Specifications from every major agricultural equipment manufacturer. WCCO supplies over 90 percent of all swather canvases put on new machines "at the factory". The confidence in WCCO workmanship shown by all manufacturers is a direct result of WCCO's efforts to maintain product dimensions and standards for every model. As a result, our canvases meet all the demands of today's modern farm machinery.

Only the Best Materials are used for WCCO swather canvas products. The carefully developed synthetic fabrics and compounds used by WCCO provide excellent environmental tolerance while withstanding highly abrasive conditions. Both are critical to reducing maintenance and costly downtime. In addition, the fabrics are "reverse twisted" to ensure the best tracking characteristics.

Unsurpassed Quality keeps you in the field during the critical haying and harvesting seasons. Prior to shipment, each canvas produced by WCCO is inspected to assure compliance with the strict quality standards. WCCO is an ISO-9001 Quality Certified Facility.

Most Durable by Design. All rubber cleats on WCCO's Rub-R-Cleat™ canvases are vulcanized under heat and pressure to become an integral part of the finished belt.

The edges of the belts are subject to heavy stress and are double reinforced to extend the life of the canvas. The belts are also reinforced with a double strip in the center. Our standard cured rubberized fabric will significantly outlast conventional canvases.

State-Of-The-Art-Design ensures you that you'll recieve only the best swather canvas. WCCO is committed to being the industry's engineering leader. We provide fiberglass reinforcement rods in all Rub-R-Cleat™ canvases. The rods are shaped to provide enhanced rigidity without sharp edges that can increase "wear" in high stress areas.

Most Reliable Construction. What makes WCCO canvases durable also makes them reliable. Impregnated rubber cleats, vulcanized rubber-coated fabrics, fiberglass reinforced rods, materials that won't shrink, rot, or mildew, and reinforced edges all keep WCCO products running longer.

Economical To Own. When considering the superior materials, quality workmanship and state-of-the-art designs, your best values are WCCO swather canvases.

Our Research and Development Continues to provide space-age materials to reduce the weight of our belts, the power required to drive the belts and increase strength and life of the belts at the same time.

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BEAN WINDROWER BELTS



RUB-R-CLEAT™
Vulcanized with Fiberglass rod and reinforced rubber cleats for extra strength and flexibility. The canvas is double reinforced in the center and along both edges. Designed to hold dimensional stability under heavy stress and above-normal loads.

Heath (HFE)

Model Number	Manufacturers Number	Size	Rub-R-Cleat Part Number	Weight
1050, 1082	080-025	31.31" x 140"	1000727	13
1060	080-019	31.31" x 235.75"	1000731	22
1062	080-032	31.31" x 77"	1000730	8
1080	080-033	31.31" x 325.75"	1000735	29
	080-047	31.31" x 39.5"	1000729	4
	080-064	31.31" x 84.5"	1000732	9
	080-068	31.31" x 124"	1000728	11

Lockwood-Innes/Pickett

Model Number	Manufacturers Number	Size	Rub-R-Cleat Part Number	Weight
635	22121-1	31.88" x 67.5"	1001493	7
700C-735	21826-1	31.88" x 92"	1001494	9
835-PP2H	22306-1	31.88" x 115.5"	1001495	10
200-400-500-500A3-PP86	21524-1	31.88" x 129"	1001496	11
4P2-450-520	22493-1	31.88" x 140"	1001497	13
4P7-570	22433-1	31.88" x 172"	1001498	15
700R-PP163	22313-1	31.88" x 179"	1001499	16
4P9-835	22496-1	31.88" x 236"	1001500	20
925	22943-1	31.88" x 381"	1001501	37

PULL-TYPE SWATHER CANVAS

Auto-Tran

Machine & Mfg. Replacement #	Cut	Size
21' & 25'		
	21' & 25'	41.5" x 112"
	21' & 25'	41.5" x 162"
	21' & 25'	41.5" x 286"
	21' & 25'	41.5" x 307"
210, 2100		
	21' RH	41.5" x 264"
	21' Ext.	41.5" x 44"
	21' LH	41.5" x 394"
250, 2500		
	25' RH	41.5" x 313"
	25' LH	41.5" x 446"

Case

Machine & Mfg. Replacement #	Cut	Size
#B-12		
51CBA	12'	39.5" x 200"
#B15		
230CBA	15'	39.5" x 254"
#720-722		
K10892	12'	39.75" x 218"
K108445	16'	39.75" x 308"
#755		
F49804	18'	39.75" x 346"

Case-IH

Machine & Mfg. Replacement #	Cut	Size
#721		
90-969-C1	21' LH	41.75" x 129"
825-802-C92	21' RH	41.75" x 345"
#725		
825-802-C92	25' RH	41.5" x 271"
1276-659-C1	25' LH	41.5" x 225"
#730		
825-802-C92	30' LH	41.5" x 271"
1276-658-C1	30' RH	41.5" x 345"
#736		
1337-589-C1	36'	41.5" x 373"

Case-IH (Continued)

Machine & Mfg. Replacement #	Cut	Size
#742 Duplex		
90-969-C1	21' RH Front	41.5" x 129"
825-802-C92	21' LH Front	41.5" x 343"
91-058-C1	21' LH Rear	41.5" x 191"
1276-661-C1	21' RH Rear	41.5" x 256"
1276-662-C1	21' Center Deck	41.5" x 122"
#750		
825-802-C92	25' RH Front	41.5" x 343"
1276-659-C1	25' LH Front	41.5" x 225"
1276-660-C1	25' LH Rear	41.5" x 287"
1276-661-C1	25' RH Rear	41.5" x 256"
1276-662-C1	25' Center Deck	41.5" x 122"
Machines with narrow opening attachments		
80-828-C1	Ext. Short Draper	41.5" x 19.5" No Cleats
Machines with extension attachments		
1276-680-C1	Long Draper	41.5" x 104.5"
1276-681-C1	Short Draper	41.5" x 70.5"
8210 - Up to 1993 Production		
700710161	21' LH	42" x 141.81" Rec Cleat
700710162	21' RH	42" x 276.5" Rec Cleat
8220 - Up to 1993 Production		
700710163	25' LH	42" x 237.81" Rec Cleat
700710162	25' RH	42" x 276.5" Rec Cleat
8230 - Up to 1993 Production		
700710164	30' LH	42" x 244.81" Rec Cleat
700710165	30' RH	42" x 369.68" Rec Cleat
8240 - Up to 1993 Production		
700710965	35' LH	42" x 295.75" Rec Cleat
700710966	35' RH	42" x 433.81" Rec Cleat
8210 - Models Produced After 1993		
700712955	21' LH	42" x 140.63" Full Width Cleat
700712956	21' RH	42" x 275.38" Full Width Cleat
8220 - Models Produced After 1993		
700712957	25' LH	42" x 236.62" Full Width Cleat
700712956	25' RH	42" x 275.38" Full Width Cleat
8230 - Models Produced After 1993		
700712958	30' LH	42" x 243.62" Full Width Cleat
700712959	30' RH	42" x 365.5" Full Width Cleat
8240 - Models Produced After 1993		
700712960	35' LH	42" x 293" Full Width Cleat
700712961	35' RH	42" x 433.88" Full Width Cleat

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PULL-TYPE SWATHER CANVAS

CCIL

Machine & Mfg. Replacement #	Cut	Size
#601		
01-3161	12'	41" x 200"
01-3162 (01-3157)	15'	41" x 272"
01-3163 (01-2762))	18'	41" x 338"
#622 & 626		
32321	22' & 26' Ext.	41" x 15" No Cleats
32638	22' RH & LH	41" x 216.5"
32933	26' RH & LH	41" x 267.5"
#660		
01-3164 (01-3155)	3.5' Ext.	41" x 42.5"
01-3165 (01-3156)	24' Short	41" x 210"
01-3192 (01-2615)	24' Long	41" x 245.5"

Cockshutt

#2, 402, E-2		
1949083	3' Ext.	41" x 80"
1949093	12'	41" x 208"
1949263	15'	41" x 275"
#501 - Refer to White #601		

Hesston

#1200 - Up to 1993 Production		
700710161	21' LH	42" x 141.81" Rec Cleat
700710162	21' RH	42" x 276.5" Rec Cleat
700710163	25' LH	42" x 237.81" Rec Cleat
700710162	25' RH	42" x 276.5" Rec Cleat
700710164	30' LH	42" x 244.81" Rec Cleat
700710165	30' RH	42" x 369.68" Rec Cleat
700710965	35' LH	42" x 295.75" Rec Cleat
700710966	35' RH	42" x 433.81" Rec Cleat
#1200 - 1993 Production and Later		
700712955	21' LH	42" x 140.63" Full Width Cleat
700712956	21' RH	42" x 275.38" Full Width Cleat
700712957	25' LH	42" x 236.62" Full Width Cleat
700712956	25' RH	42" x 275.38" Full Width Cleat
700712958	30' LH	42" x 243.62" Full Width Cleat
700712959	30' RH	42" x 365.5" Full Width Cleat
700712960	35' LH	42" x 293" Full Width Cleat
700712961	35' RH	42" x 433.88" Full Width Cleat

International Harvester

Machine & Mfg. Replacement #	Cut	Size
#200		
597-112-R92	12' Platform	41.5" x 193"
597-113-R92	16' Platform	41.5" x 291"
1964 & Later		
597-115-R91	Cross Conveyor	41.5" x 255"
597-116-R91	Extension	41.5" x 39.25"
597-114-R91	Rear Delivery	41.5" x 125"
#75		
825-977-C91	3' Ext.	41.5" x 78"
826-053-C91	18' LH	41.5" x 96"
826-054-C91	18' RH	41.5" x 241"
825-803-C91	21' LH	41.5" x 138"
825-801-C91	15' & 21' RH	41.5" x 271"
823-098-C91	25' LH	41.5" x 162"
825-802-C93	25' RH & 18' End Del.	41.5" x 343"

John Deere

#190		
AW11644W	Platform	42" x 80"
AW11643W	Platform	42" x 248"
AW11645W	Double Swath	42" x 266"
AW11646W	Double Swath Extension	42" x 74"
AW11647W	Double Swath Extension	42" x 112"
#290		
AW13867	Platform	42" x 143"
AW15054	Platform	42" x 248"
#580		
---	3' Ext.	41.5" x 78"
AW20637(21036)	18' LH	41.5" x 96"
AW20638(21037)	18' RH	41.5" x 241"
AW20639(21038)	21' LH	41.5" x 138"
AW20636(21039)	21' RH	41.5" x 271"
AW20640(21040)	25' LH	41.5" x 162"
AW20641(21041)	25' RH	41.5" x 343"
AW21039	30' LH	41.5" x 271"
AW24844	30' RH	41.5" x 345"
AW24850	Narrow Opening	41.5" x 19.5" No Cleat

PULL-TYPE SWATHER CANVAS

John Deere (Continued)

Machine & Mfg. Replacement #	Cut	Size
#590		
AW21039	21' RH	41.5" x 271"
AW24942	21' LH	41.5" x 129"
AW21039	25' RH	41.5" x 271"
AW24943	25' LH	41.5" x 225"
AW21039	30' LH	41.5" x 271"
AW24844	30' RH	41.5" x 345"
AW26338	36' RH & LH	41.5" x 373"
AW24850	Narrow Opening	41.5" x 19.5" No Cleat

Massey Ferguson

Machine & Mfg. Replacement #	Cut	Size
#30		
141-993-M92	12'	41.38" x 210"
141-992-M92	16'	41.38" x 306"
#35		
1041-703-M92	3' Ext.	41.5" x 78"
1041-508-M92	15'	41.5" x 271"
1042-901-M91	18' LH	41.5" x 96"
1042-902-M92	18' RH	41.5" x 241"
1041-507-M92	21' LH	41.5" x 138"
1041-508-M92	21' RH	41.5" x 271"
1050-776-M92	25' LH	41.5" x 162"
1050-777-M92	25' RH, 18' End Del.	41.5" x 343"
#613, 625 Duplex		
1041-508-M92	30' LH	41.5" x 271"
1063-484-M91	30' RH	41.5" x 345"
1069-718-M91	36'	41.5" x 373"
1041-508-M92	42' RH Front	41.5" x 271"
1064-358-M91	42' LH Front	41.5" x 129"
1063-488-M91	42' RH Rear	41.5" x 256"
1064-359-M91	42' LH Rear	41.5" x 191"
1063-489-M91	Conveyor 42' & 50'	41.5" x 104.5"
1064-525-M91	Conveyor 42' & 50'	41.5" x 70.5"
1064-529-M91	Ext. 30', 36', 42', 50'	41.5" x 19.5" No Cleat
1041-508-M92	50' RH Front	41.5" x 271"
1063-485-M91	50' LH Front	41.5" x 224"
1063-488-M91	50' RH Rear	41.5" x 256"
1063-487-M91	50' LH Rear	41.5" x 287"
1063-486-M91	50' Ctr. Deck	41.5" x 122"

Massey Harris

Machine & Mfg. Replacement #	Cut	Size
#4		
GE5059	10' Platform	42.25" x 191"
GE5078.5	12' Platform	42.25" x 217"
GE5081.5	16' Platform	42.25" x 304"
#8		
---	12'	41.38" x 236"
#28		
Rub-R-Cleat/Wood	16'	41" x 308"

Minneapolis Moline

Machine & Mfg. Replacement #	Cut	Size
M144 & M168		
15A 3350	12'	41" x 202"
15A449	14'	41" x 250"

New Holland

Machine & Mfg. Replacement #	Cut	Size
#109		
276688	Ext. 3'	41.5" x 78"
276689	15'	41.5" x 271"
276689	21' RH	41.5" x 271"
276690	21' LH	41.5" x 138"
276691	18' LH	41.5" x 96"
276692	18' RH	41.5" x 241"
276693	25' LH	41.5" x 162"
276694	25' RH & 18' End Del.	41.5" x 343"

Oliver

Machine & Mfg. Replacement #	Cut	Size
#501		
---	18'	41.5" x 346"

Owatonna

Machine & Mfg. Replacement #	Cut	Size
#245		
070-18673	3' Ext.	41.88" x 94"
070-18673	18' Short	41.88" x 78.88"
070-18674	18' & 21.5' LH	41.88" x 249.63"
070-18675	21.5' Short	41.88" x 162.88"

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PULL-TYPE SWATHER CANVAS

Renn

Machine & Mfg. Replacement #	Cut	Size
#1000		
K-22921	3' Ext.	41.5" x 78"
K-22924	15'	41.5" x 271"
K-22925	18' LH	41.5" x 96"
K-22923	18' RH	41.5" x 241"
K-22922	21' LH 21' RH	41.5" x 138" 41.5" x 271"
K-22926	25' LH	41.5" x 162"
K-22928	25' RH, 18' End Del.	41.5" x 343"

Versatile

Machine & Mfg. Replacement #	Cut	Size
M #10		
SW3170	12' End Del.	42" x 203"
SW3171	15' End Del.	42" x 273"
SW3359	18' Ctr. Del. LH	42" x 124"
SW3360	18' Ctr. Del. RH	42" x 213"
SW3224	18' End Del.	42" x 347"
SW3302	20' Ctr. Del. LH	42" x 150"
SW3303	20' Ctr. Del. RH	42" x 237"
SW3303	24' Right or Left	42" x 237"
#4300 w/4000 Series Table (25' - 30')		
93301	Endless Belt	42" x 161.75"
93292	Endless Belt	42" x 11.75"
93298	Endless Belt	42" x 116.75"
93300	Endless Belt	42" x 146.75"
93297	Endless Belt	42" x 101.75"
93294	Endless Belt	42" x 56.75"
93293	Endless Belt	42" x 41.75"
93299	Endless Belt	42" x 131.75"
93302	Endless Belt	42" x 176.75"
93295	Endless Belt	42" x 71.75"
93296	Endless Belt	42" x 86.75"

White

Machine & Mfg. Replacement #	Cut	Size
#601		
---	3' Ext.	41.5" x 78"
---	15'	41.5" x 271"
1-885273L	18' LH	41.5" x 96"
1-885274L	18' RH	41.5" x 241"
1-885230L	21' LH	41.5" x 138"
1-899856L	21' RH	41.5" x 271"
1-885474L	25' LH	41.5" x 162"
1-899532L	25' RH	41.5" x 343"

WESTWARD

Machine & Mfg. Replacement #	Cut	Size
#3000		
K-22922-2	21' & 25' RH & 30' LH	41½" x 271"
K-29828-2	21' LH 21' LH	41½" x 128"
K-29824-2	25' LH	41½" x 224"
K-29827-2	30' RH	41½" x 345"
K-32037-2	36' RH & LH	41½" x 373"
K-29829-2	Narrow Ext. Opening	41½" x 19"
#3000 Duplex		
K-22922-2	42' & 50' Front RH	41½" x 271"
K-29828-2	42' Front LH	41½" x 128"
K-29825-2	42' Rear RH	41½" x 255"
K-31134-2	42' Rear LH	41½" x 193"
K-29824-2	50' Front LH	41½" x 224"
K-29825-2	50' Rear RH	41½" x 255"
K-29826-2	50' Rear LH	41½" x 287"
K-29054-2	Center Deck Long	41½" x 125"
K-29030-1	Conveyor Kit Short	41½" x 104"
K-29031-1	Conveyor Kit	41½" x 71"

SELF-PROPELLED SWATHER CANVAS

Case

Machine & Mfg. Replacement #	Cut	Size
#820, 840, 850, 950, 955, 1140		
FH028233-FH028407	10'	40" x 85"
FH028175-FH028415	12'	40" x 107"
FH027191-FH028423	14'	40" x 133"
FH028217-FH028431	16'	40" x 157"
FH027646-FH028753	20'	40" x 205"
#855		
F49326	10'	48" x 87"
F49327	12'	48" x 108"
F49328	14'	48" x 129"
F49329	16'	48" x 150"
F49330	18'	48" x 174"
F49331	20'	48" x 198"

Case-IH

Machine & Mfg. Replacement #	Cut	Size
#161		
618-443-R93	12'	41.5" x 113"
618-441-R93	16'	41.5" x 162"
#163		
613-583-R92	10'	41.5" x 90"
613-584-R92	12'	41.5" x 110"
613-585-R92	14'	41.5" x 135"
613-586-R92	16'	41.5" x 158"
#165-201		
597-121-R94	10'	41.5" x 80"
597-122-R95	12'	41.5" x 104"
597-124-R95	14'	41.5" x 128"
597-119-R96	16'	41.5" x 152"
#175-210		
597-121-R94	10.5'	41.5" x 80"
597-123-R95	13.5'	41.5 "x 115"
597-119-R96	16.5'	41.5" x 152"
597-120-R96	19.5'	41.5" x 188"
#230		
829-320-C91	10.5'	41.5" x 80"
597-122-R95	12.5'	41.5" x 104"
597-124-R95	14.5'	41.5" x 128"
597-119-R96	16.5'	41.5" x 152"
597-120-R96	19.5'	41.5" x 188"

Case-IH (Continued)

Machine & Mfg. Replacement #	Cut	Size
#4000-5000		
829-320C91	12.5' LH	41.5" x 80"
829-320C91 (831-352C91)	10.5'	41.5" x 80"
597-124R95 (831-354C91)	12.5' RH	41.5" x 128"
597-122R95 (831-353C91)	14.5' LH	41.5" x 104"
597-119R96 (831-355C91)	14.5' RH	41.5" x 152"
597-124R95 (831-354-C91)	16.5' LH	41.5" x 128"
829-321C91 (831-356C91)	16.5' RH	41.5" x 176"
597-119R96 (831-355C91)	19.5' LH	41.5" x 152"
829-322C91 (831-358C91)	19.5' RH	41.5" x 224"
830-060C91 (831-357C91)	24.5' LH	41.5" x 206"
830-061C91 (831-359C91)	24.5' RH	41.5" x 278"
#4000 (After 1978)		
597-122R95	12.5'	41.5" x 104"
597-124R95	14.5'	41.5" x 128"
597-119R96	16.5'	41.5" x 152"
597-120R96	19.5'	41.5" x 188"
832-190C91	24.5'	41.5" x 242"
#6000-6500		
1906345C1	21' DS	41.5" x 184.5"
1906346C1	25' DS	41.5" x 229"
1906347C1	30' DS	41.5" x 283.5"
1336268C1	36' LH	41.5" x 374.4"
1336269C1	36' RH	41.5" x 311"
1336270C1	21', 25', 30' Ctr. Deck Ext.	41.5" x 51"
1336271C1	36' Ext.	42" x 15" No Cleat
#8830		
1700160	15'	42" x 135" Rec Cleats
1700087	18'	42" x 166" Rec Cleats
1700103	21'	42" x 202" Rec Cleats
#8840 Double Window Attachment		
Belt Conveyor	2-ply Laced	8" x 87" Rec Cleats
Belt Conveyor	Draper-Laced	44" x 200" Rec Cleats

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WESTWARD PARTS SERVICES LTD

SELF-PROPELLED SWATHER CANVAS

Case-IH (Continued)

Machine & Mfg. Replacement #	Cut	Size
Self-Cleaning Platform: #175		
597-125R95	10.5'	40" x 80"
597-127R94	13.5'	40" x 115"
#201, 210, 230		
597-125R95	10'	40" x 80"
597-126R95	12'	49" x 104"
597-128R95	14'	40" x 128"
#8820 (Serial Numbers: CFH-0050001 through CFH-0050295)		
700710180	21'	42" x 200.43" Rec Cleats
700710182	25' RH	42" x 208.43" Rec Cleats
700710181	25' LH	42" x 248.43" Rec Cleats
700710184	30' RH	42" x 262.43" Rec Cleats
700710183	30' LH	42" x 302.43" Rec Cleats
700711197	25' & 30'	42" x 38.86" Rec Cleats
#8820 (Serial Numbers: CFH-0050296 and Later)		
700712985	21'	42" x 198.88"
700712987	25' RH	42" x 206.88"
700712986	25' LH	42" x 246.88"
700712989	30' RH	42" x 260.87"
700712988	30' LH	42" x 300.87"
700712990	25' & 30'	42" x 38.86"

CCIL

Machine & Mfg. Replacement #	Cut	Size
#500-550		
01-3149 (01-1020)	12'	41" x 109"
01-3159 (01-2760)	15'	41" x 142"
01-3160 (01-2761)	18'	41" x 178"
01-11316 (01-18894)	21'	41" x 214"
32638	26' Ext.	41" x 15" No Cleat
32933	26'	41" x 267.5"
#501		
01-3191(01-3158)	30' Ext.	41" x 42.5"
01-3192(01-2615)	30'	41" x 278"
#742 (Hydraflex)		
01-35692	42' Ext.	41" x 47.4"
01-37563	42'	41" x 427.1"

Cereal Implements

Machine & Mfg. Replacement #	Cut	Size
#722 (MF200)		
45906	6.5' Deck (18' D)	41" x 167.4"
45907	7' Deck (22' D)	41" x 182.3"
45908	9' Deck (26' D)	41" x 230.3"
45909	11' Deck (26' or 30' C)	41" x 278.3"
45910	13' Deck (36')	41" x 327.2"
45911	15' Deck	41" x 375.3"
45912	2' Ext.	41" x 47.8"
45913	Insert	41" x 12" No Cleat

Cockshutt

Machine & Mfg. Replacement #	Cut	Size
#423		
XAD 1291	10'	44" x 88"
XAD 1292	12'	44" x 112"
XAD 1293	14'	44" x 133"
XAD 1294	16'	44" x 157"
#502, 503, 504		
895322L	10'	48" x 87"
895323L	12'	48" x 108"
895324L	14'	48" x 129"
895768L	16'	48" x 150"
895247L	18'	48" x 174"
895248L	20'	48" x 198"

Ford

Machine & Mfg. Replacement #	Cut	Size
All		
---	12'	48" x 108"
---	14'	48" x 129"
---	16'	48" x 150"
---	18'	48" x 174"
---	20'	48" x 198"

SELF-PROPELLED SWATHER CANVAS

Hesston

Machine & Mfg. Replacement #	Cut	Size
All Models through 1974		
028449 (7000054964)	10'	44" x 88"
028456 (7000054963)	12'	44" x 112"
028464	14'	44" x 133"
028472	16'	44" x 157"
028652	18'	44" x 336"
Note: The following three part numbers fit grain headers with shifting platforms and double swath attachments.		
728105	18'	44" x 192" Rec Cleats
828038	18'	44" x 203" Rec Cleats
828343	18'	44" x 189" Rec Cleats
#420G - 520G		
28464	14' RH	44" x 133"
728378	14' LH	44" x 115"
28472	16' RH	44" x 157"
728394	16' LH	44" x 139"
728410	20' RH	44" x 205"
728402	20' LH	44" x 187"
#6400, 6405, 6450, 6455, 6550, 6555, 6600, 6650, 6655		
0828277 (1700152)	12'	42" x 100" Rec Cleats
0828285 (1700160)	15'	42" x 135" Rec Cleats
0828293 (1700087)	18'	42" x 166" Rec Cleats
0828301 (1700103)	21'	42" x 202" Rec Cleats
#6600, 6610 Dbl. Swat. Attach.		
---	---	44" x 215" Rec Cleats
#8100 - Up to 1993 Production		
---	21'	42" x 201.25" Rec Cleats
---	25' Center	42" x 207.25" Rec Cleats
---	25' LH	42" x 247.25" Rec Cleats
---	30' Center	42" x 261.25" Rec Cleats
---	30' LH	42" x 301.25" Rec Cleats
---	25' & 30' RH Short Laced	42" x 38.86" Rec Cleats
#8100 - 1993 Production and Later		
700712985	21'	42" x 198.88"
700712987	25' RH	42" x 206.88"
700712986	25' LH	42" x 246.88"
700712989	30' RH	42" x 260.87"
700712988	30' LH	42" x 300.87"
700712990	25' & 30'	42" x 38.86"

Hesston (Continued)

Machine & Mfg. Replacement #	Cut	Size
#8200		
1700160	15'	42" x 135" Rec Cleats
1700087	18'	42" x 166" Rec Cleats
1700103	21'	42" x 202" Rec Cleats
#8400 Double Windrow Attach.		
Belt Conveyor	2-ply Laced	8" x 87" No Cleats
Belt Conveyor	Draper Laced	44" x 200" Rec Cleats

John Deere

#200 - 200A		
AH11237H	10'	42" x 82"
AH14830H	12'	42" x 107"
AP26590H	14'	42" x 131"
AH11235H	16' RH	42" x 179"
AP26509H	16' LH	42" x 131"
#215, 215A, 880-88		
AH18490H	10'	42" x 86"
AH18491H	12'	42" x 110"
AH18492H	14'	42" x 134"
AH18493H	16'	42" x 158"
#78-780		
AE24257	11'	42" x 94"
AE23897	15'	42" x 138"
AE23783	18'	42" x 174"
AE25457	21'	42" x 210"
#800-830 (Twin Swath)		
AH18491H	12'	42" x 110"
AE23897	15'	42" x 138"
AE23783	18'	42" x 174"
AE25457	21'	42" x 210"
#278, 288 (Shifting Platform)		
AE24846	---	42" x 300"
AE24847	---	42" x 47"

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SELF-PROPELLED SWATHER CANVAS

John Deere (Continued)

Machine & Mfg. Replacement #	Cut	Size
#78, 780, 800, 2250, 2270, 2320, 2420 (1978 & Later)		
AE36767	Ext.	42" x 16" No Cleats
AE36829	12'	42" x 107"
AE36830	15'	42" x 138"
AE36831	18'	42" x 174"
AE36832	21'	42" x 210"
AE36834	25'	42" x 258"
AE36835	30'	42" x 310"
AE33360	36'	42" x 377"
#2320 & 2280 (with #130 Platform)		
AE38276	21' TS	42" x 47"
AE38140	21' TS	42" x 186"
AE36832	21' Center Del.	42" x 210"
#2360 (with #160 Platform)		
	15'	41.5" x 140"
AW24135	18'	41.5" x 176"
AW24062	21'	41.5" x 184.5"
AW24063	25'	41.5" x 229"
AW24064	30'	41.5" x 283.5"
AW24103	Short Deck w/Twin Windrowers	41.5" x 51"
#215A, 880-118, 800, 830, 2250, 2270 (Narrow Platform & Recessed Cleats)		
AE20966	10'	40" x 86" Rec Cleats
AE20967	12'	40" x 110" Rec Cleats
AE20968	14'	40" x 134" Rec Cleats
AE20969	16'	40" x 157" Rec Cleats
#78-780		
AE25972	9'	40" x 73" Rec Cleats
AE23714	11'	40" x 97" Rec Cleats
#78-780, 800, 2250, 2270, 2280 (with #130, 135 Platform) / Recessed Cleats (1978 & Later)		
AE32333	Ext.	40" x 16" No Cleats
AE37043	12'	40" x 108" Rec Cleats
AE34797	15'	40" x 138" Rec Cleats

Massey Ferguson

Machine & Mfg. Replacement #	Cut	Size
#20		
1508516M91	10'	48" x 87"
1507319M91	12'	48" x 108"
1507320M91	14'	48" x 129"
1507321M91	16'	48" x 150"
#34 , 36, 44		
143116M91	10'	40.75" x 86"
143117M91	12'	40.75" x 104"
143118M91	14'	40.75" x 122"
143119M91	16'	40.75" x 146"
144509M91	18'	40.75" x 170"
#655, 775, 785		
1043-861M91	12'	41.5" x 104"
1043-862M91	15'	41.5" x 140"
1043-863M91	18'	41.5" x 176"
1043-766M91	21'	41.5" x 212"
#885 Center Delivery		
1052-756M91	12'	41.5" x 78"
1052-764M91	15'	41.5" x 140"
1052-765M91	18'	41.5" x 176"
#885 Double Swath		
1056-806M91	21', 22', 25' & 30'	41.5" x 51"
1057-752M91	21' Platform	41.5" x 184.5"
1056-807M91	25' Platform	41.5" x 229"
1057-919M91	30' Platform	41.5" x 283.5"
1069-543M91	36' Platform	41.5" x 15" No Cleats
1069-542M91	36' Platform	41.5" x 45.7"
1069-541M91	36' Platform	41.5" x 311"
1069-540M91	36' Platform	41.5" x 374.4"

Minneapolis Moline

#100		
322L	10'	48" x 87"
323L	12'	48" x 108"
324L	14'	48" x 129"
768L	16'	48" x 150"
247L	18'	48" x 174"
248L	20'	48" x 198"

SELF-PROPELLED SWATHER CANVAS

New Holland

Machine & Mfg. Replacement #	Cut	Size
#900, 901		
602853-602840	10'	40" x 85"
602854-602841	12'	40" x 110"
602855-602842	14'	40" x 133"
602856-602843	16'	40" x 157"
#903, 1100, 1112		
137958-143135	10'	40" x 78"
137958-143135	12'	40" x 102"
137959-143136	14'	40" x 126"
143114-143137	16'	40" x 150"
#905		
67487-136070	10'	40" x 78"
67488-136071	12'	40" x 110"
67489-136072	14'	40" x 133"
67490-136073	16'	40" x 157"
#1090		
275405	12'	41.5" x 104"
275406	15'	41.5" x 140"
275407	18'	41.5" x 176"
275408	21'	41.5" x 212"
Double Swath		
K22685-2	25' DS	41.5" x 51"
K22686-2	25' DS	41.5" x 229"
#1100, 1116, 1495 (Optional Draper Header)		
771940-771939	Extension	42" x 41.5"
695882-695881	15'	42" x 138"
685930-685928	18'	42" x 174"
685931-685929	21'	42" x 190.5"

Oliver

Machine & Mfg. Replacement #	Cut	Size
#85, 502, 503, 504		
895322L	10'	48" x 87"
895323L	12'	48" x 108"
895324L	14'	48" x 129"
895768L	16'	48" x 150"
895247L	18'	48" x 174"
895248L	20'	48" x 198"

Owatonna

Machine & Mfg. Replacement #	Cut	Size
#D, S, 20, 29, 30, 80 (through 1960)		
070-13956	8'	44" x 63"
070-13957	10'	44" x 82"
070-14652	12'	44" x 100"
070-14653	14'	44" x 122"
070-14654	16'	44" x 146"
#25, 29, 30, 35, 80, 81, 250, 270, 350, 700 (1961 & Later)		
070-14788	8'	44" x 66"
070-10834	10'	44" x 88"
070-10835	12'	44" x 107"
070-10836	14'	44" x 128"
070-10837	16'	44" x 152"
070-18012	19'	44" x 187"
#260, 280		
070-18667	10.5'	44" x 80"
070-18668	12.5'	44" x 104"
070-18669	14.5'	44" x 128"
070-18670	16.5'	44" x 152"
070-18671	20.5'	44" x 200"
#262		
070-18682	12.5'	41.88" x 200"
#281		
070-18682	12.5'	41.88“ x 98"
070-18680	15.5'	41.88" x 134"
070-18681	18.5'	41.88" x 170"
070-18683	21.5'	41.5" x 206"

Renn

Machine & Mfg. Replacement #	Cut	Size
#2000		
K-22928	12'	41.5" x 104"
K-22929	15'	41.5" x 140"
K-22930	18'	41.5" x 176"
K-22931	21'	41.5" x 212"
Double Swath		
K-22685-2	25'	41.5" x 51"
K-22686-2	25'	41.5" x 229"

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WESTWARD PARTS SERVICES LTD

SELF-PROPELLED SWATHER CANVAS

Versatile

Machine & Mfg. Replacement #	Cut	Size
#103, 330, 400		
SW-1384	10'	42" x 80"
SW-1385	12'	42" x 102"
SW-1386	15'	42" x 138"
SW-1387	18'	42" x 174"
SW-1960	20'	42" x 198"
(Prior to 1976)		
SW-1960	20' Double Swath	42" x 198"
(After 1976)		
SW-1705	20' Double Swath	42" x 186"
#M1950 (Header for Model #256 Tractor)		
0000-75676	19.5' RH	42" x 118"
0000-75677	19.5' LH	42" x 225"
#M2400 (Header Attachment for Model #150 & #256)		
000-29057	24' RH Long	42" x 150"
000-29033	24' RH Short	24" x 28" No Cleats
000-29035	24' LH	42" x 298"
#M2800 (Header for Model 150, 256 & 276)		
000-47077	28' LH	42" x 322"
000-47078	28' RH	42" x 222"
#4400		
0000-1385	12'	42" x 102"
0000-1386	15'	42" x 138"
0000-1387	18'	42" x 174"
0000-1960	20'	42" x 198"
0000-41705	20' Double Swath	42" x 186"
0000-54134	22'	42" x 225"
000-52911	22' Double Swath	42" x 210"
000-63536	24'	42" x 242"
#4700 (With 4000 Series Table)		
93301	12' - 30'	42" x 161.75" Endless
93292		42" x 11.75" Endless
93298		42" x 116.75" Endless
93300		42" x 146.75" Endless
93297		42" x 101.75" Endless
93294		42" x 56.75" Endless
93293		42" x 41.75" Endless
93299		42" x 131.75" Endless
93302		42" x 176.75" Endless
93295		42" x 71.75" Endless
93296		42" x 86.75" Endless

White

Machine & Mfg. Replacement #	Cut	Size
#6200		
31-7970573	12'	41.5" x 104"
31-7976543	12'	41.5" x 104"
31-7976503	12'	41.5" x 104"
31-7970583	15'	41.5" x 140"
31-7976553	15'	41.5" x 140"
31-7976513	15'	41.5" x 140"
31-7970593	18'	41.5" x 176"
31-7976563	18'	41.5" x 176"
31-7976523	18'	41.5" x 176"
31-7970603	21'	41.5" x 212"
31-7976573	21'	41.5" x 212"
31-7976533	21'	41.5" x 212"
#6400		
---	25' Ext.	41.5" x 51"
---	25' Platform	41.5" x 229"

WESTWARD

#7000					
K-22941-2	18'	41 1/2" x 176"	x	x	22
K-26687-2	21'	41 1/2" x 185"	x	x	23
K-26686-2	25'	41 1/2" x 229"	x	x	29
K-26688-2	30'	41 1/2" x 284"	x	x	35
K-33447-2	36' LH	41 1/2" x 373"	x	x	47
K-33448-2	36' RH	41 1/2" x 311"	x	x	39
K-26685-2	D.S. Extension	41 1/2" x 51"	x	x	7

SWATHER CANVAS BULK ROLLS

Bulk Swather Canvas

Width	Part Number	Cleat Material	lbs / ft
41"	CAN41_RFR	Rub-R-Cleat	1.44
41.5"	CAN41_1/2_RFR	Rub-R-Cleat	1.46
41.5"	CANV41_1/2_RFR	Rub-R-Cleat w/ "V" guide	1.6
42"	CAN42_RFR	Rub-R-Cleat	1.55
42"	CANHE42RFR	Rub-R-Cleat - Recessed	1.55
44"	CAN44_RFR	Rub-R-Cleat	1.6
48"	CAN1002234	Rub-R-Cleat	1.75

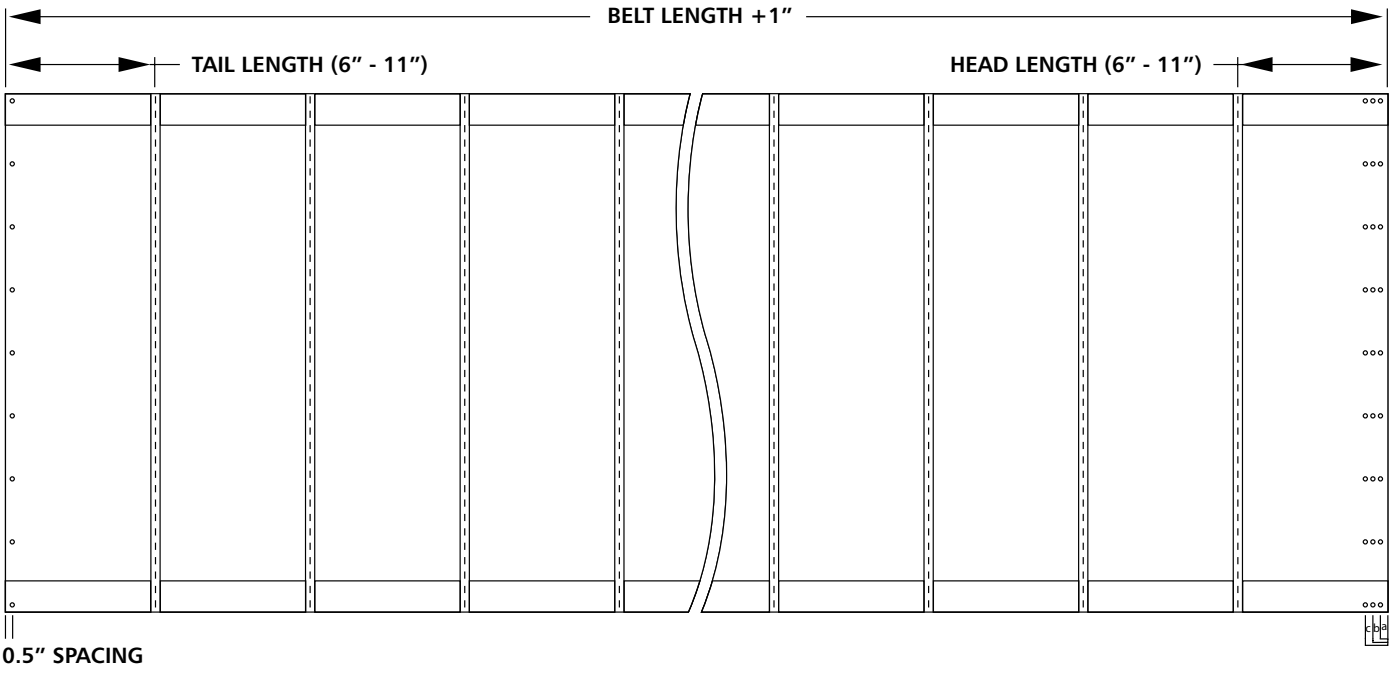
Actual length of roll may vary +/- 10%
Sold only in 150' or 300' rolls (only 150' rolls in the "V" Guide)

Cutting Instructions (Bulk Rolls)

1. Pull a length of bulk roll canvas out on a flat suface with the slats facing up.
2. When measuring the cutting length of the belt add 1" to the length listed in the catalog.
3. When cutting the length of the belt, center the correct amount of slats over the belt length.

Example: Catalog Dimension: 221
Cutting Length: 222
Slat to Slat Length: 17 spaces @ 12 = 204
Head/Tail Dimensions: (222-204)=18
18/2=9 Head and Tail Dimension

4. The dimensions of the head and tail (see diagram) should be as equal as possible. Try to keep the dimensions between 6" to 11".



[a] 0.5” SPACING
[b] 1.5” SPACING
[c] 2.5” SPACING

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WESTWARD PARTS SERVICES LTD

SWATHER CANVAS BULK ROLLS

Swather Belt Installation

PLEASE READ - A few minutes of your time can prevent premature belt failure and costly down time!

Preparation - Before

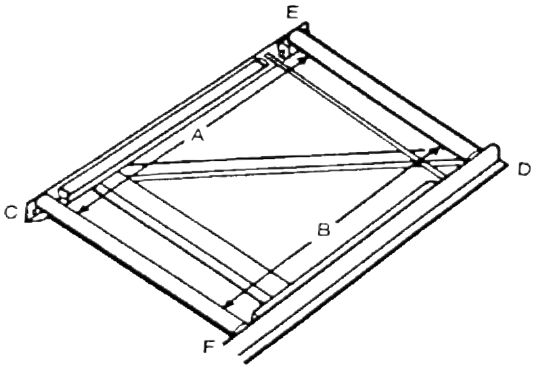
1. Check all bearings for movement without drag or noise. Lubricate or replace as required.
2. Check for bent or broken rollers and replace as required. Free all rollers of rust and foreign material buildup.
3. Eliminate catch points, weld splatters and sharp metal edges.

Installation

1. You can operate your WCCO Swather Belt in either direction. However, install the HEADS of the connector bolts so they are facing the direction most frequently operated.
2. Remove excess material on the flap. To prevent noisy slapping effect during operation, trim tail end flaps to ¼ inch after fastener bar has been tightened.
3. Belts will tend to creep toward the slack side of the roller. If distance "A" is less than the distance "B", then the belt will tend to run toward the high side of the roller carriage. If distance "A" is greater than "B", then the belt will run toward the low side of the roller carriage.
4. When adjusting the roller carriage, always keep the rollers parallel with each other. For best results, measure roller ends diagonally across roller carriage making sure the distance from points "C" to "D" is EQUAL with the distance from points "E" to "F".

Maintenance - After

1. Drapers should be REMOVED when the machine is not to be used, or if it is exposed to weather for an EXTENDED period of time. Roller rust and deterioration caused by decaying materials, accelerated by wet conditions, can result in premature belt failure.
2. Store drapers in a protected, dry place.
3. On swathers using two belts of equal size, ALTERNATE belts PERIODICALLY to even wear and extend belt life.
4. Before re-installing belt for the next season, EXAMINE fastener bar connectors closely. REPLACE bent or broken connectors immediately to prevent belt damage.
5. Remember WCCO Swather/Windrower Belts are specially designed for this application. Special materials and quality craftsmanship make WCCO Belts excellent replacement products, that meet or exceed O.E.M. requirements.



CANVAS REPAIR PARTS

Part No.	Description
CAN 10	Pkg. of Slat Bolts
CAN CR-1	1/2 lb. Pkg. of Rivets
CAN S-1	1/2 lb. Pkg. of Staples
CAN CS-1	1 Pint Tin of Solvent
CAN CG-1	1/2 Pint Tin of Glue
CAN SCM-1	4" Vinyl Material (per foot)
CAN SCM-16	6" Vinyl Material (per foot)
CAN 10002205	Poly Slat Tacks (150 pcs.)



Poly Slats

Part No.	Description
CAN 41 1/2PS	41 1/2"
CAN 42PS	42"

Canvas Cutter

Designed for making smooth, straight, and square cuts of belting or canvas. 48" wide. Includes knife.



Part No.	Description
LCR WPC-48	48" Cutter w/knife
LCR BK200	Extra Knife

Wood Slats

Part No.	Description
CAN 39 3/4WS	39 3/4"
CAN 40WS	40"
CAN 40 1/2WS	40 1/2"
CAN 40 3/4WS	40 3/4"
CAN 41WS	41"
CAN 41 1/2WS	41 1/2"
CAN 42WS	42"
CAN 44WS	44"
CAN 48WS	48"

Metal Connectors

Two steel bar and bolt fasteners. Bolts, washers, and nuts included.

Part No.	Description
CAN 39 3/4MC	39 3/4"
CAN 41MC	41"
CAN 41 1/2MC	41 1/2"
CAN 42MC	42"
CAN 44MC	44"
CAN 48MC	48"



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EMPIRE GAUGE WHEELS

Draper Header Models

- Saves you money by preventing costly damage to your combine.
- Assists in header flotation.
- Reduces header wear.
- Saves cutter bar.
- Quick height adjustment.
- Easy mounting.
- Speeds up harvest time.



John Deere "D" Series **HAY JD-31**



IH/Hesston Series **HAY CIH-20**



HoneyBee Series **HAY HB-20**



MacDon 96 Series **HAY MD96-20**



MacDon 97 Series **HAY MD97-20**



MD HH Series **HAY MDHH-20**



Massey Ferguson Series **HAY MF-30**



Versatile Series **HAY VERS-20**

EMPIRE GAUGE WHEELS

Gauge Wheel Series Fitting Chart

Manufacturer	Type Number	HAYHB-20	HAYMDHH-20	HAYMD60-00	HAYMD96-20	HAYMD97-20	HAYVERS-20	HAYJD-31	HAYMF-30	HAYCIH-20
Case IH										
1042	Draper Header				X					
1052	Draper Header					X				
Gleaner										
600	Draper Header								X	
Hesston / International										
8100	Draper Header									X
8820	Draper Header									X
Honey Bee / New Holland										
Grainbelt	Draper Header	X								
John Deere										
900 D Models	Draper Header							X		
2360	Swather		X							
MacDon										
MacDon Harvest Header (Pre 1992)	Draper Header		X							
MacDon 960	Draper Header				X					
MacDon 962	Draper Header				X					
MacDon 963	Draper Header				X					
MacDon 972	Draper Header					X				
MacDon 973	Draper Header					X				
MacDon 974	Draper Header					X				
MacDon D60	Draper Header			X						
Massey										
220	Draper Header								X	
5000	Draper Header								X	
5200	Draper Header								X	
885	Swather		X							
Versatile										
4000 Models	Draper Header						X			

Spare Parts

Part	Westward Part Number	Description
Wheel Set	HAY W-33	9x5x5 Vulcanized Rubber Tire +2 Bearings
Bearing	HAY ECC205KRR2	52mm RBL Radial Ball Bearing
Standard Pin Assembly	HAY UGWP4.0	Standard Pin Assembly + Lynch Pin
JD Pin Assembly	HAY UGWP3.0	JD Pin Assembly + Lynch Pin
Lynch Pin	HAR 3247	¼" Diameter x 1¾" Long Dynaline Lynch Pin

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PARTS TO FIT CCIL SWATHERS

Table & Canvas Drive

Part No.	Replaces No.	Description	Fits Model
BEV B42	892	Roller drive belt	500, PT
BEV B144	894	Reel drive belt	500, Early 550, PT
CAN 41WS	1433	Canvas Slat	
SWA WP01483	1483	Slide Bar Bolt	500
SWA WP01639	1639	RH drive roller bearing bracket	500
SWA WP01640	1640	LH drive roller bearing bracket	500
CAN 41 x 142 RFR	2760	Fibre rod canvas for 15'	500, 550
CAN 41 x 178 RFR	2761	Fibre rod canvas for 18'	500, 550
CAN 41 x 338 RFR	2762	Fibre rod canvas for 18'	PT
BEV B158	2960	Reel, canvas & knife drive belt	550
CAN 41 x 109 RFR	3149	Fibre rod canvas for 12'	500, 550
CAN 41 x 210 RFR	3155	Fibre rod canvas for 24' short	PT
CAN 41 x 272 RFR	3157	Fibre rod canvas for 15'	PT
CAN 41 x 278 RFR	3158	Fibre rod canvas for 30' L	500, 550
CAN 41 x 142 RFR	3159	Fibre rod canvas for 15'	500, 550
CAN 41 x 178 RFR	3160	Fibre rod canvas for 18'	500, 550
CAN 41 x 200 RFR	3161	Fibre rod canvas for 12'	PT
CAN 41 x 272 RFR	3162	Fibre rod canvas for 15'	PT
CAN 41 x 338 RFR	3163	Fibre rod canvas for 18'	PT
CAN 41 x 245 1/2 RFR	3165	Fibre rod canvas for 24' long	PT
CAN 41 x 278 RFR	3191	Fibre rod canvas for 30' long	500, 550
CAN 41 x 41 1/2 RFR	3192	Fibre rod canvas for 30' short	500, 550
BEV B85	5187	RH canvas drive belt	550
SWA WP10684	10684	Idler roller (3725813M1)	550
SWA WP10721	10721	Canvas drive roller	550
SWA WP10727	10727	Drive roller adjusting bracket	550
SWA WP10729	10729	Front idler roller bracket	550
SWA WP10731	10731	Rear idler roller bracket	550
BEV B105	10936	LH canvas & reel drive belt	550
SWA WP11305	11305	Plastic seal ring	550
CAN 41 x 214 RFR	11316	Fibre rod canvas for 21'	500, 550
CAN 41 x 217 RFR	32321	Fibre rod canvas for 22' R & L	622, 626
CAN 41 x 268 RWS	32638	Wood slat canvas for 26' R & L	500, 550
CAN 41 x 268 RFR	32638	Fibre rod canvas for 26' R & L	500, 550, 622, 626
CAN 41 x 272 RFR	32638	Fibre rod canvas for 26' R & L	622, 626
SWA WP32741	32741	Idler roller tube (3726196M1)	550D
SWA WP32742	32742	Drive roller (3726197M1)	550D
SWA WP32753	32753	Drive roller bracket	550D
CAN 41 x 15 RFR	32933	Fibre rod canvas for 26' ext.	500, 550
CAN 41 x 15 RFR	32933	Fibre rod canvas for 22', 26' ext.	622, 626
BEI CS204		Bearing and holder	550

SWA WP01483



SWA WP01639



SWA WP01640



SWA WP10721



SWA WP10727



SWA WP10729



SWA WP10731



SWA WP32741



SWA WP32753



PARTS TO FIT CCIL SWATHERS

EGC Parts

Part No.	Replaces No.	Description	Fits Model
HARB4	46143	Thrust washer	722
SWA WP46145	46145	Thrust bearing	722
BED B1212	46146	Needle bearing	722
BED BH2016	46147	Needle bearing	722
SEA 473197	46153	Seal	722
SEA 42763	46154	Seal	722
SEA 471504	46155	Seal	722

BED BH2016



SWA WP46145



Knife & Knife Drive

Part No.	Replaces No.	Description	Fits Model
CUT 05057	1145	RUS Section	All Windrowers
CUT 05006	1146	RUS Sections	722 Windrowers
GUA WP1306	1306	Two prong knife guard (3725581M1)	All Windrowers
CUT 03199	1425	Wear Plate (3725583M1)	All Windrowers
SWA WP01444	1444	Pitman slide end bushing	500, PT
SWA WP01454	1454	Pitman crank pin	500
CUT 05037	1471	RUSCR section	All Windrowers
SWA WP01514	1514	Pitman pulley centre pin	500
SWA WP01524	1524	Pitman pulley lock plate	500
CUT 01008	2690	Rivet Package	
BEV C128	2819	Pitman drive belt	500, PT
BEV B158	2960	Reel, canvas & knife drive belt	550
SWA WP03262	3262	Pitman bearing spacer washer	500
CUT 06818	14021	Sickle (knife) for 15'	550
CUT 07818	14021	Bolted sickle (knife) for 15'	550
CUT 06819	14022	Sickle (knife) for 18'	550
CUT 07819	14022	Bolted sickle (knife) for 18'	550
CUT 06820	14023	Sickle (knife) for 21'	550
CUT 07820	14023	Bolted sickle (knife) for 21'	550
SWA WP14189	14189	Adjustable Pulley	550
SWA WP15021	15021	Actuator & Bushing	
CUT 06670	39979	Sickle (knife) for 18'	622, 626, 722, 726
CUT 06671	39980	Sickle (knife) for 22'	622, 626, 722, 726
CUT 06672	39981	Sickle (knife) for 26'	622, 626, 722, 726
CUT 06673	39982	Sickle (knife) for 30'	622, 626, 722, 726
CUT 05018	1145, 1171	XHTS Big Tooth Section	500, 550
CUT 05019	1145, 1171	XHTSCR Big Tooth Section	500, 550
CUT 05042	1145, 1171	XHTS Twin Tooth Section	500, 550
SWA WP46467	1445, 46467	Sliding Bar	550, PT
CUT 03006	20, 12649	Sic-L-Clips (hold-downs)	All Windrowers
CUT 03007	20, 12649	Sic-L-Clips for bolted sections	All Windrowers
CUT 03011	20, 12649	Hold-downs for riveted or bolted sections	All Windrowers
CUT 01100		5/8" Section Bolts (1145, 1171)	500, 550
CUT 01014		1 lb. Section Rivets (1145, 1171)	500, 550



SWA WP01454



SWA WP01444

SWA WP01514



SWA WP01524



SWA WP03262



SWA WP14189



SWA WP46467



CUT 03006





CUT 03011

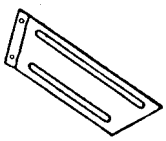
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PARTS TO FIT CCIL SWATHERS

Header & Reel Drive

Part No.	Replaces No.	Description	Fits Model
BEV C120	896	Triple pulley drive belt	500
SWA WP01542	1542	LH reel end shield	500, PT
SWA WP01543	1543	RH reel end shield	500, PT
BEV B158	2960	Reel, canvas & knife drive belt	550
BEV B56	3372	Clutch throwout belt	500
SWA WP10792	10792	RH reel end shield (3725814M1)	550
SWA WP10793	10793	LH reel end shield (3725815M1)	550

SWA WP01542
SWA WP01543
SWA WP10792
SWA WP10793



Main Drive

Part No.	Replaces No.	Description	Fits Model
BEV C112	45	Main drive belt	PT
BED AA1324-1	805	Internal gear bushing	500, 550
BEV B51 (4)	893	Motor to main shaft belt set	500
PTP 55843	1556	Idler sprocket	500
SWA WP10803	10803	Clutch drive shaft	550
BEV C81	14732	Clutch to wheel drive belt	550 SN 13576 & Up
BEV A26	30236	Main drive to hydraulic pump belt	550
BEV A29 (2)	37746	Pump belt set	550D



SWA WP10803

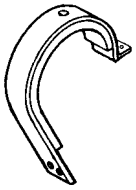


PTP 55843

Breaks

Part No.	Replaces No.	Description	Fits Model
SWA WP00949	949	Brake band assembly	500, 550

SWA WP00949



Main Frame

Part No.	Replaces No.	Description	Fits Model
HUB H411-3	4284	Wheel hub w/cups	PT
SWA WP10342	10342	Disc, shaft coupler	550
BEV B74 (2)	10601	Clutch to wheel drive belt (matched pair)	550 to SN 11625

SWA WP10342



Crimper

Part No.	Replaces No.	Description	Fits Model
BEV C72	14038	Crimper drive belt	550 to SN 11625
BEV B72 (2)	14779	Crimper drive belt (matched pair)	550 SN 13576 & Up

PARTS TO FIT CEREAL AND CO-OP COMBINES AND SWATHERS

Couplings, Sheaves, Pulleys, & Belts

Part No.	Replaces No.	Description	Fits Model
PTP AG2413	1619	Flat Idler	500, 551, 951, 601, 9600
PTP AG2421A	5147	Pulley, Idler	550, 951, 9600
PTP AG2413A	9442	Idler	9600
PTP 1VP50-7/8	18206	Sheave Canvas Drive	550
BEV C81	31349	Belt	9600
BEV G2R3VX530	32805	Belt	622, 626

PTP AG2413



BEV G2R3VX530



Bearings, Seals, Gaskets, & Accessories

Part No.	Replaces No.	Description	Fits Model
BED 62MS	1458	Flangette - pair	500,601
SWA WP10539	10539	Bushing	ALL CURR. SWA
BED HM88510	12366	Cup	9600
BED HM88542	12367	Cone	9600
SWA WP13718	32523	Canvas roller brng hsng	ALL CURR. SWA
BEI CS204		Bearing and holder	550

SWA WP13718





SWA WP10539

Hardware & Pins

Part No.	Replaces No.	Description	Fits Model
HAR 2918	986	Key	500, 550
HAR 1140	1680	Expansion pin	601, 951, 9600
SWA WP06046	6046	Finger	951, 9600
HAR 2881	9449	Retaining ring	951, 9600
SWA WP10599	10599	Ball joint	550
CUT 01006	14015	Rivet - knife actuator	550

SWA WP06046



SWA WP10599

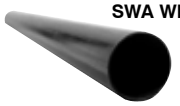


PARTS TO FIT CEREAL AND CO-OP IMPLEMENT SWATHERS

Miscellaneous Parts

Part No.	Replaces No.	Description	Fits Model
SWA WP00514	514	Arm, reel bat	500, 601
SWA WP01530	1530	Sway bar ass'y	500, 601
SWA WP31879	31879	Point divider	722
SWA WP32747	32747	Canvas tightener spacer	722
SWA WP46288	46288	Canvas idler roller	722
SWA WP66460	66460	Tightener, front canvas	MF 220
SWA WP66478	66478	Idler tube	MF 220
SWA WP66687	66687	Tube, canvas idler	MF 220

SWA WP66687



SWA WP66478



SWA WP01530

SWA WP31879

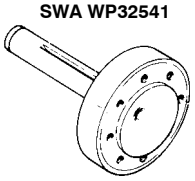
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PARTS TO FIT VERSATILE 400 & 4400 SWATHERS

Main Frame

Part No.	Replaces No.	Description	Fits Model
SWA 251-200-1		Water pump for 200 engine	400
SWA WP08687	V08687	Axle	400
SWA WP13739	V13739	Axle	400
SWA WP23775	V23775	Main wheel axle (heat treated)	400
SWA WP26937	V26937	Shaft	400
SWA WP32541	V32541	Main wheel axle w/brake band	400
SWA WP5971	V5971	Sprocket, second & final drive	400, 440
SWA WP6032	V6032	Chain, final drive	400

SWA WP32541



SWA WP13739



SWA WP5971



SWA WP26937



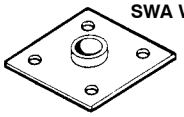
Belts

Part No.	Replaces No.	Description	Fits Model
SWA WP05941	V05941	Belt	400
SWA WP07161	V07161	Table belt	400
BEV B42	V0956	Canvas, variable speed drive belt	400
BEV B71	V1390	Reel and canvas drive belt	400
BEV B173	V1471	Reel drive belt	400
SWA WP25963	V25963	Hydrostatic belt	400
SWA WP47067	V47067	Hydro wheel belt	400

Knife & Knife Drive

Part No.	Replaces No.	Description	Fits Model
SWA WP01704	V1704	Plate, swaybar brg. mount	400
SWA WP01740	V1740	Knifehead, pitman, swaybar bushing	400, 4400
SWA WP29092	V29092	Swaybar	4400
SWA WP07106	V7106	Spacer, swaybar shaft ¼" width	400
SWA WP07107	V7107	Spacer, swaybar shaft ¾"	400
SWA WP07109	V7109	Plate, swaybar mounting	400
SWA WP07123	V7123	Spacer bushing, flywheel	400
SWA WP78659	V78659	Swaybar	400

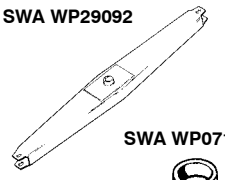
SWA WP01704



SWA WP07106



SWA WP29092



SWA WP07109



PARTS TO FIT VERSATILE 400 & 4400 SWATHERS

Header & Reel Drive

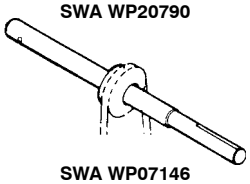
Part No.	Replaces No.	Description	Fits Model
SWA WP14212	V14212	Reel end shield	400, 4400
SWA WP1459	V1459	Chain, tightener	400
SWA WP20790	V20790	Shaft, canvas & reel drive	400
SWA WP26689	V26689	Reel arm	400, 4400
SWA WP5297	V5297	Chain, first reel drive	500
SWA WP57903	V57903	V-Belt, Banded	4400
SWA WP07146	V07146	Shaft, counterweight, with spacer	4400
SWA WP13718	V13718	Housing, canvas roller bearing	400, 4400

PARTS TO FIT VERSATILE 400 & 4400 SWATHERS

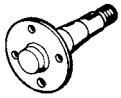
Header & Reel Drive (Continued)

Part No.	Replaces No.	Description	Fits Model
SWA WP14297	V14297	Outer roller shaft	400
SWA WP14298	V14298	Outer roller tube	400
SWA WP14310	V14310	Housing bearing roller	400, 4400
SWA WP14326	V14326	Inner roller assembly center delivery (includes tube,shaft)	400
SWA WP14367	V14367	Inner roller assembly double swath (includes tube, shaft)	400
BEI CS204	V16243	Bearing. w/holder	400, 4400
SWA WP18460	V18460	Outer roller assembly (includes tube, shaft, brgs.)	400
SWA WP22388	V22388	Shaft, variable drive 18' - 20'	400
SWA WP3163	V3163	Sprocket, reel drive	400
SWA WP52027	V52027	Bracket	4400
SWA WP52031	V52031	Shaft, roller tube	4400
SWA WP52044	V52044	Roller assembly, drive roller	4400
SWA WP5296	V5296	Chain assy., top roller	400
SWA WP592147	V592147	Tube	4400
SWA WP62762	V62762	Bracket, with bearing	4400
SWA WP14330		Shaft, inner roller [14326]	400
SWA WP14369		Shaft, inner roller [14367] double swath	400

SWA WP20790



SWA WP07146





SWA WP14310



SWA WP14212



SWA WP26689

PARTS TO FIT VERSATILE COMBINES

Part No.	Replaces No.	Description	Fits Model
SWA WP551	V551	Sprocket, Reel Drive	5000
CUT 01007	V99000397	Rivet (lb.)	4000, 4700, 4750
CUT 01014	V99000403	Rivet (lb.)	4000, 4700, 4750

P/T VERSATILE SWATHER DRIVE PARTS

Part No.	Replaces No.	Description	Fits Model
SWA WP3169	V3169	Chain, Canvas Drive	P/T
SWA WP551	V551	Sprocket, Reel Drive	P/T



PARTS TO FIT VERSATILE 4WD & BI-DIRECTIONAL

Part No.	Replaces No.	Description
SWA WP827525		L.H. Drive Roller
SWA WP827526		R.H. Drive Roller
SWA WP592147		Header Idler Roller Tube
SWA WP829362		Roller Drive Shaft
SWA WP824560		Idler Roller Adjustment Rod Assy



SWA WP827525 & SWA WP827526



SWA WP592147



SWA WP829362



SWA WP824560

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PARTS TO FIT HONEYBEE

Hub Parts

WESTWARD PART NO.	REPLACES NUMBER
HUB WB10	19715
HUB WB17	19943
HUB WB33	19965



HUB WB10
HUB WB17
HUB WB33

Hydraulic Parts

WESTWARD PART NO.	REPLACES NUMBER
HYD 0507-10XB	20984
HYD 2103-12X12	21020
HYD 2103-12X10	21026
HYD 02103-8X10	21032
HYD 00503-10X10	21097
HYD 2503-4X6	21103
HYD 2503-6X6	21105
HYD 3903-10X10	21112
HYD 2503-10X10	21113
HYD 2503-10X12	21114
HYD 3903-12X12	21115
HYD 393T-10X10	21125
HYD 0503-6X6	21133
HYD 0101-6X6	21135
HYD 3102-4X4	21202
HYD 0503-10X6	21227
HYD 0303-12X12	21228

WESTWARD PART NO.	REPLACES NUMBER
HYD 0103-4X6	21248
HYD 393T-6X6	21288
HYD 876PO	21290
HYD 012T-4X4	21323
HYD 393T-12X12	21330
HYD 0202-6X6	21337
HYD 0102-6X4	21339
HYD 033T-12X12	21687
HYD 253T-6X6	21775
HYD 0603-12X6, HYD 06B-12	21777
HYD 06CP-12	21784
HYD 03CP-6	21785
HYD 0303-6X6	25867
HYD 217T-8X8	26094
HYD 213T-8X10	26252
HYD 3503-10X10	26253
HYD 0303-10X10	26794
HYD 0101-4X8	26816

Canvas Parts

WESTWARD PART NO.	REPLACES NUMBER
CAN 42MC	25087
CAN 42RFR	62939
CAN 42RFR	64261
CAN 42RFR	67790
CAN 42RFR	67804
CAN 42RFR	67810
CAN 42RFR	68005
CAN 42RFR	68721
CAN 42RFR	69061

WESTWARD PART NO.	REPLACES NUMBER
CAN 42FRF	70362
CAN 42RFR	70363
CAN 42RFR	70669
CAN 42RFR	70996
CAN 42RFR	70997
CAN 42RFR	70998
CAN 42RFR	71000
CAN 42RFR	71303

PARTS TO FIT HONEYBEE

Bearings

WESTWARD PART NO.	REPLACES NUMBER
BEI LM29710	26168
BEI LM67010	26169
BEI LM29749	26170
BEI LM67048	26171


BEI LM29710


BEI LM29749

Reel Parts

WESTWARD PART NO.	REPLACES NUMBER
HCP 224016	26417
HCP 224017	26418
HCP 224018	26419
HCP 214430	26460
HCP 782406	26481
HCP 782582	26483
HCP 782532	26484
HCP 782406	26485
HCP 782381	26486
HCP 224019	26487
HCP 201145	26488
HCP 202861	26489
HCP 212402	26490
HCP 782117	26491
HCP 782118	26492
HCP 212404	26493
HCP 208065	26494
HCP 782695	26495
HCP 782121	26497
HCP 782122	26498
HCP 481952	26499
HCP 481775	26500
HCP 243721	26501
HCP 243720	26502
HCP 204800	26503
HCP 480720	26504
HCP 243719	26505
HCP 243714	26506
HCP 481776	26507
HCP 243340	26508
HCP 782351	26509
HCP 481946	26510
HCP 214244	26511
HCP 214233	26512


HCP 224016


HCP 224019


HCP 202861


HCP 782117


HCP 208065


HCP 481775


HCP 243714


HCP 782351

WESTWARD PART NO.	REPLACES NUMBER
HCP 481901	26513
HCP 481969	26514
HCP 481834	26516
HCP 481901	26517
HCP 481969	26518
HCP 216123	26519
HCP 214551	26602
HCP 480750	26714
HCP 481793	26715
HCP 481997	26716
HCP 782887	26717
HCP 782217	26774
HCP 782313	26776
HCP 782131	26777
HCP 782732	26778
HCP 782406	26779
HCP 782381	26780
HCP 224013	26786
HCP 481915	26787
HCP 277481	26788
HCP 277484	26789
HCP 214420	26790
HCP 204101	26791
HCP 212239	26792
HCP 782794	28226
HCP 782697	28496
HCP 481792	28515
HCP 782689	68172
HCP 782797	68173
HCP 782795	68231
HCP 782681	68233
HCP 782795	68321
URC 211	25262
URC 225	25446


HCP 480720


HCP 214244


HCP 214551


HCP 782217


HCP 277481


HCP 204107


HCP 212239


HCP 214420

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PARTS TO FIT HONEYBEE

Reel Parts

WESTWARD PART NO.	REPLACES NUMBER
URC 245	25472
URC 280	25473
URC 290	25474
URC 241	25778
URC 210	25831
URC 226	25840
URC 225	25841
URC 250	26014
URC 251	26015
URC 256	26016
URC 293	26020
URC 281	26022
URC 265	26084
URC 293	26326


URC 251


URC 225


URC 226

WESTWARD PART NO.	REPLACES NUMBER
URC 270-18HB	26344
URC 270-30HB	26347
URC 299-18HB	26348
URC 299-21HB	26349
URC 299-25HB	26350
URC 299-30HB	26351
URC 248	26527
URC 260	26528
URC 261	26529
URC 228	26530
URC 266	26531
URC 277	26799
URC 270-21HB	28345
URC 270-25HB	28346


URC 260


URC 261


URC 228


URC 266

PTO Parts

WESTWARD PART NO.	REPLACES NUMBER
PTO 2001400	26132
PTO 1001421	26295
PTO 9201200	26309
PTO 8061420	26329


PTO 2001400


PTO 9201200

Cutting Parts

WESTWARD PART NO.	REPLACES NUMBER
CUT 09010	61621
CUT 09008	61622
CUT 09008	62117
CUT 09011	63377




CUT 09010

PARTS TO FIT HONEYBEE

Misc. Parts

WESTWARD PART NO.	REPLACES NUMBER
CHA 60-1R-CO	25438
CHA 60-1R-CO	26304
CHA 60-1R-10	68127
CHA 60-1R-10	69843
CHA 60-1R-10	69844
CHA 60-1R-10	71080
CHA 60-1R-10	71091
CHA 60-1R-10	71100
CHA 60-1R-10	71163
HAR 2950	21659
HAR 1506	25358
HAR 1117	26128
HAR 02803	26216
HAR 1129	26267
HAR 5706	26707
HUB DC13	25173
HUB H611-9	26167
HUB SE13	26172
HUB S611-A04	66404
LUB 820	25081
PTP 60B11-1	25433
PTP 60A15-5/8	26081
PTP SC-314	26432
PTP 60B18-1-1/4	26445
SPP 74904	26467



CHA 60-1R-CO



CHA 60-1R-10



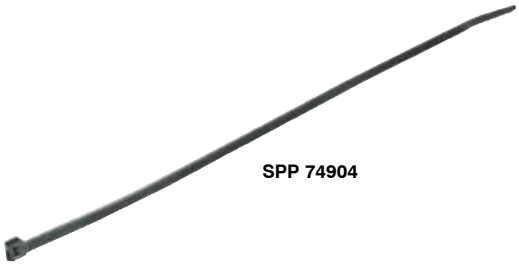
HUB SE13



PTP 60B11-1



HAR 1506



SPP 74904

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HONEY BEE TO WESTWARD CROSS REFERENCE

ORIGINAL NO.	WESTWARD PART NUMBER
19715	HUB WB10
19943	HUB WA17
19965	HUB WB33
20984	HYD 0507-10X8
21020	HYD 2103-12X12
21026	HYD 2103-12X10
21032	HYD 02103-8X10
21097	HYD 00503-10X10
21103	HYD 2503-4X6
21105	HYD 2503-6X6
21112	HYD 3903-10X10
21113	HYD 2503-10X10
21114	HYD 2503-10X12
21115	HYD 3903-12X12
21125	HYD 393T-10X10
21133	HYD 0503-6X6
21135	HYD 0101-6X6
21202	HYD 3102-4X4
21227	HYD 0503-10X6
21228	HYD 0303-12X12
21248	HYD 0103-4X6
21288	HYD 393T-6X6
21290	HYD 876PO
21323	HYD 012T-4X4
21330	HYD 393T-12X12
21337	HYD 0202-6X6
21339	HYD 0102-6X4
21659	HAR 2950
21687	HYD 033T-12X12
21775	HYD 253T-6X6
21777	HYD 0603-12X6, HYD 06B-12
21784	HYD 06CP-12
21785	HYD 03CP-6
25081	LUB 820
25087	CAN 42MC
25173	HUB DC13
25262	URC 211
25358	HAR 1506
25433	PTP 60B11-1
25438	CHA 60-1R-CO
25446	URC 225
25472	URC 245
25473	URC 280
25474	URC 290
25778	URC 241
25831	URC 210

ORIGINAL NO.	WESTWARD PART NUMBER
25840	URC 226
25841	URC 225
25867	HYD 0303-6X6
26014	URC 250
26015	URC 251
26016	URC 256
26020	URC 293
26022	URC 281
26081	PTP 60A15-5/8
26084	URC 265
26094	HYD 217T-8X8
26128	HAR 1117
26132	PTO 2001400
26167	HUB H611-9
26168	BEI LM29710
26169	BEI LM67010
26170	BEI LM29749
26171	BEI LM67048
26172	HUB SE13
26216	HAR 02803
26252	HYD 213T-8X10
26253	HYD 3503-10X10
26267	HAR 1129
26295	PTO 1001421
26304	CHA 60-1R-CO
26309	PTO 9201200
26326	URC 227
26329	PTO 8061420
26344	URC 270-18HB
26347	URC 270-30HB
26348	URC 299-18HB
26349	URC 299-21HB
26350	URC 299-25HB
26351	URC 299-30HB
26417	HCP 224016
26418	HCP 224017
26419	HCP 224018
26432	PTP SC-314
26445	PTP 60B18-1-1/4
26460	HCP 214430
26467	SPP 74904
26481	HCP 782406
26483	HCP 782582
26484	HCP 782532
26485	HCP 782406
26486	HCP 782381

HONEY BEE TO WESTWARD CROSS REFERENCE

ORIGINAL NO.	WESTWARD PART NUMBER
26487	HCP 224019
26488	HCP 201145
26489	HCP 202861
26490	HCP 212402
26491	HCP 782117
26492	HCP 782118
26493	HCP 212404
26494	HCP 208065
26495	HCP 782695
26497	HCP 782121
26498	HCP 782122
26499	HCP 481952
26500	HCP 481775
26501	HCP 243721
26502	HCP 243720
26503	HCP 204800
26504	HCP 480720
26505	HCP 243719
26506	HCP 243714
26507	HCP 481776
26508	HCP 243340
26509	HCP 782351
26510	HCP 481946
26511	HCP 214244
26512	HCP 214233
26513	HCP 481901
26514	HCP 481969
26516	HCP 481834
26517	HCP 481901
26518	HCP 481969
26519	HCP 216123
26527	URC 248
26528	URC 260
26529	URC 261
26530	URC 228
26531	URC 266
26602	HCP 214551
26707	HAR 5706
26714	HCP 480750
26715	HCP 481793
26716	HCP 481997
26717	HCP 782887
26774	HCP 782217
26776	HCP 782313
26777	HCP 782131
26778	HCP 782732
26779	HCP 782406
26780	HCP 782381
26786	HCP 224013

ORIGINAL NO.	WESTWARD PART NUMBER
26787	HCP 481915
26788	HCP 277481
26789	HCP 277484
26790	HCP 214420
26791	HCP 204101
26792	HCP 212239
26794	HYD 0303-10X10
26799	URC 277
26816	HYD 0101-4X8
28226	HCP 782794
28345	URC 270-21HB
28346	URC 270-25HB
28496	HCP 782697
28515	HCP 481792
61621	CUT 09010
61622	CUT 09008
62117	CUT 09008
62939	CAN 42RFR
63377	CUT 09011
64261	CAN 42RFR
66404	HUB S611-A04
67790	CAN 42RFR
67804	CAN 42RFR
67810	CAN 42RFR
68005	CAN 42RFR
68127	CHA 60-1R-10
68172	HCP 782689
68173	HCP 782797
68231	HCP 782795
68233	HCP 782681
68321	HCP 782795
68721	CAN 42RFR
69061	CAN 42RFR
69843	CHA 60-1R-10
69844	CHA 60-1R-10
70362	CAN 42RFR
70363	CAN 42RFR
70669	CAN 42RFR
70996	CAN 42RFR
70997	CAN 42RFR
70998	CAN 42RFR
71000	CAN 42RFR
71080	CHA 60-1R-10
71091	CHA 60-1R-10
71100	CHA 60-1R-10
71163	CHA 60-1R-10
71303	CAN 42RFR

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MFI TO WESTWARD CROSS REFERENCE (formerly PMI)

FOR MFI NO.	USE
103013	BED LR201RRU
104005	PUP 450028
107098M1	SWA WP01444
107502W1	BED AEL206D1
107550W1	PUP 450026
107696W1	PTP AG2413
1078049M1	HARB4
107804W1	BEI LM67048
1078051M1	SWA WP46145
1078053M1	SEA 473197
1078054M1	SEA 416154
107805W1	BEI LM29749
107806W1	BEI LM67010
107807W1	BEI LM29710
107811W1	BED 1726208-2RS
107816W1	BEV C63
107864W1	HUB DC13
1079401M1	BED 399AS
1079764M1	CUT 07658
1079767M1	CUT 07667
1079787M1	CUT 07660
1081386M1	CUT 06861
1109055	BED 6206-2RSC3
113005M1	CUT 07658
113008M1	CUT 07667
113009M1	CUT 07660
113400M1	GUA WP66603
113402M1	CUT 08053
113408M1	BED 6204-2RSC3
113432M1	BEI SA205-16
113433M1	BED 52MS
1136653	BED 6204-2RSC3
1138480	BED 6209-2RSC3
3722052M1	CUT 05168
3722065M1	SEA 473197

FOR MFI NO.	USE
3722071M1	CUT 07659
3722072M1	CUT 07661
3722073M1	CUT 07664
3722076M1	CUT 07656
3725561M1	BEI 6207-2RS
3725563M1	HAR 2875
3725570M1	CUT 05006
3725581M1	GUA WP1306
3725582M1	CAN 41MC
3725583M1	CUT 03215
3725584M1	HAR 2883
3725594M1	BED BA2816
3725596M1	CUT 01008
3725610M1	BEI LM67048
3725611M1	BEI LM67010
3725632M1	BEI LM48510
3725633M1	BEI LM48548
3725771M1	BED 6020
3725789M1	HYD 16003-12
3725809M1	SWA WP10539
3725811M1	BEI LM29749
3725813M1	SWA WP10684
3725814M1	SWA WP10792
3725815M1	SWA WP10793
3725819M1	HAR 2875
3726130M1	BEI 1726204-2RS
3726166M1	SWA WP31879
3726182M1	SWA WP13718
3726196M1	SWA WP32741
3726198M1	SWA WP32747
3726202M1	PTP P1-1-1/4
3726203M1	CUT 08053
3726728M1	PTO 2001200
3727573M1	BED SAA208-24
3727578M1	CUT 02109

FOR MFI NO.	USE
3727609M1	CUT 06664
3727610M1	CUT 06860
3727611M1	CUT 06861
3728126M1	SEA 155
3728307M1	BEDB1212
3728308M1	BEDBH2016
3728309M1	BEI 6207-2RS
3728313M1	SEA 473197
3728314M1	SEA 42763
3728315M1	SEA 471504
3728321M1	HUB DC13
3728350M1	SWA WP46288
3728402M1	HUB DC11
3728589M1	URC 210
3728590M1	URC 211
3728917M1	CUT 03030
3729273M1	CUT 07666
3733512M1	BED SA206-19G
3733514M1	BED SA208-24
3734328M1	BEI 6208-2RS
526036	BEI 6005-2RS
70227666	BEI LM48510
70327382	BEI LM67048
70327997	BEI LM67010
831087M1	BED 6206-RS
831822M1	BEI 1726207-2RS
834049M1	BED 394A

PMI TO WESTWARD CROSS REFERENCE

FOR PMI NO.	USE	DESCRIPTION
00000026	PTP 50B96	SPROCKET (96 T)
00000044	BEV GB35	BELT
00000045	BEV GC112	BELT
00000192	BED SA208-24	BEARING
00000195	BED SA206-19G	BEARING
00000198	BEI SA206-20	BEARING
00000514	SWA WP00514	ARM, REEL BAT
00000651	BEI 6207-2RS	BEARING
00000653	BED 6204-2RSC3	BEARING
00000655	BEI SA205-16	BEARING
00000658	BED SAA205-16	BEARING
00000664	BEI 6202-5/8-2RS	BEARING
00000666	BEI P206	BEARING
00000678	SEA 473427	SEAL
00000679	BED 6304-2RSC3	BEARING
00000693	HAR 2875	RETAINING RING
00000695	HAR 2885	RETAINING RING
00000786	BED 362A	BEARING
00000787	BEI LM501349	CONE OUTER
00000789	BED 13686	BEARING
00000791	SEA 65905	SEAL
00000792	BEI SAA206-19	BEARING
00000793	BED SA208-24	BEARING
00000800	BED SA205-16	BEARING
00000805	BED AA1324-1	BUSHING
00000892	BEV GB42	BELT
00000893	BEV B51	BELT
00000894	BEV GB144	BELT
00000949	SWA WP00949	BRAKE BAND ASSY
00000986	HAR 2918	KEY
00001145	CUT 05057	SECTION, US STD
00001146	CUT 05006	SICKLE UNDER SER STD
00001163	HYD 20380-115	GASKET
00001180	HYD 24200-903	SEAL REPAIR KIT
00001187	HYD 40033-900	SEAL REPAIR KIT
00001196	HYD 40031-901	SEAL KIT
00001221	SEA 330	O-RING
00001257	PTO 2001400	KIT-REPAIR
00001301	CUT 06829	15' RIVETED KNIFE
00001306	GUA WP1306	GUARD
00001365	BEI 203KRR2	BEARING
00001415	BEL 1415	CANVAS CLAMP BAR
00001425	CUT 03215	SHIM-HOLD DOWN
00001433	CAN 41WS	CANVAS SLAT
00001442	BED 90050	BEARING
00001444	SWA WP01444	BUSHING

FOR PMI NO.	USE	DESCRIPTION
00001454	SWA WP01454	CRANK PULLEY PIN
00001458	BED 62MS	FLANGETTE (PAIR)
00001459	HAR 2883	RETAINING RING
00001483	SWA WP01483	SLIDE BAR BOLT
00001514	SWA WP01514	PIN, CENTRE CRANK
00001524	SWA WP01524	CRANKPULLEY LOCKWASHER
00001530	SWA WP01530	SWAY BAR ASSEMBLY
00001536	PTP IVL44-7/8	SHEAVE, CANVAS DRIVE
00001581	BEI 6304-2RS	BEARING
00001586	HAR 1111	ROLL PIN
00001609	PTP 1VL44-5/8	SHEAVE-ADJ CANVAS
00001617	BEI SA205-14G	BEARING
00001619	PTP AG2413	FLAT IDLER
00001639	SWA WP01639	RH DRIVE ROLLER BRACKET
00001640	SWA WP01640	LH DRIVE ROLLER BRACKET
00001680	HAR 1140	EXPANSION PIN
00001737	HYD 31900-551	SPRING
00001738	HYD 31900-301	SEAT ASSY
00001768	HYD 31933-901	REPAIR SEAL KIT
00001782	SWA WP01782	BELT
00001787	BEV B57	BELT
00001818	BED LRB242816	BEARING RINGBALL
00002657	BED BA2816	BEARING NEEDLE
00002686	BED ENR206-20	BEARING
00002690	CUT 01008	RIVET PACKAGE
00002691	CAN CR-1	CANVAS RIVETS ½ LB
00002692	BED 52MS	FLANGETTE
00002726	HYD 32018-J9	RELIEF VALVE
00002771	HYD 20216-15	BODY
00002818	BEV GC57	BELT
00002960	BEV GB158	BELT
00002980	BEV GB75	BELT
00002981	BEV B71	BELT
00003262	SWA WP03262	SPACER,CRANK PULLEY
00003307	HYD 24200-905	SEAL KIT
00003372	BEV GB56	BELT
00004075	BED 13621	BEARING
00004076	BED 13600LA	BEARING
00004264	BEI LM67048	FRONT WHEEL OUTER CONE
00004265	BEI LM67010	BEARING
00004302	HUB SE12	SEAL
00004608	HUB WB12	WHEEL BOLT
00004692	BED 2735X	FRONT WHL CUP
00005103	BED 2720	BEARING
00005105	BED 2790	BEARING
00005106	HUB WB46	STUD

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PMI TO WESTWARD CROSS REFERENCE

FOR PMI NO.	USE	DESCRIPTION
00005122	JAC 5015SWR	JACK
00005147	PTP AG2421A	PULLEY, IDLER
00005182	BED SA207-22G	BEARING
00005183	BED 72MS	FLANGETTE
00005187	BEV GB85	BELT
00005222	BEV GC158	BELT
00005231	BEI 6210-2RS	BEARING
00005258	BED 6212-2RS	BEARING
00005389	BED C104	COLLAR
00005398	HUB WB18	WHEEL NUT
00005628	HUB 5628	CROSS SHAFT
00005630	HUB 5630	SHAFT
00005637	BEI LM48510	BEARING CUP
00005638	BEI LM48548	OUTER WHEEL CONE
00005639	SEA 472354	GR SEAL
00005640	SEA 473258	GREASE SEAL
00005938	BED AAM30X40X30	BUSHING
00005989	BEI 6206-2RS	BEARING
00005990	BEI 6211-2RS	BEARING
00005995	BEV B117	BELT
00006046	SWA WP06046	FINGER(H.T.)
00006098	BED 52MST	BEARING HOUSING
00006260	BEV GB112	BELT
00007468	BED 1205	BEARING
00007478	BED 1211	BEARING
00007482	BED 1310	BEARING
00007497	BED 3308	BEARING
00007529	BED 6015-2RS	BEARING
00007531	BED 6016-2RS	BEARING
00007533	BED 6018	BEARING
00007534	BED 6020	BEARING
00007535	BED 6201-2RSC3	BEARING
00007537	BED 6202-2RSC3	BEARING
00007539	BED 6203-2RSC3	BEARING
00007546	BED 6205-2RSC3	BEARING
00007553	BED 6207-ZNR	BEARING
00007568	BED 6209-2RSC3	BEARING
00007587	BED 6213	BEARING
00007588	BED 6213-Z	BEARING
00007598	BED 6305-2RSC3	BEARING
00007605	BEI 6308-2RS	BEARING
00007693	BEI 6304-2RS	BEARING
00007998	BEV GC92	BELT
00007999	BEV GB59	BELT
00008000	BEV GB72	BELT
00008354	CHA 60-3R-CO	CONNECTOR LINK KIT

FOR PMI NO.	USE	DESCRIPTION
00008804	SEA 232	O-RING
00008978	BED 6206-2Z	BEARING
00008979	BED 6208K-2RS	BEARING
00009227	HYD 16003-12	O-RING
00009442	PTP AG2413A	IDLER
00009449	HAR 2881	RETAINING RING
00010508	SEA 203013	SEAL
00010534	BEI ASF107-6	BEARING
00010538	BED SBB12-2RS	BEARING
00010539	SWA WP10539	RUBBER BUSHING
00010542	BED 1726205-2RS	BEARING
00010590	BEI LM29710	CUP
00010591	BEI LM29749	INNER BEARING CONE
00010599	SWA WP10599	BALL JOINT
00010604	PTP WP10604	SPROCKET, REEL DRIVE
00010684	SWA WP10684	CANVAS IDLER ROLLER
00010721	SWA WP10721	ROLLER
00010727	SWA WP10727	BRACKET ASSY, DRIVE ROLL
00010729	SWA WP10729	LH IDLER ROLLAR BRACKET
00010731	SWA WP10731	RH IDLER ROLLER BRACKET
00010792	SWA WP10792	END SHIELD R/H
00010793	SWA WP10793	END L/H
00010803	SWA WP10803	SHAFT, DRIVE UNIT
00011323	SEA 241	O-RING
00011328	HAR 2875	RETAINING RING
00011904	BEV GA35	BELT
00012351	CHA CA550-1R-CO	CONNECTING LINK
00012352	CHA CA550-1R-OF	OFFSET LINK
00012358	CYL FCP-950	FEEDER CHAIN
00012359	CYL FCP-960	FEEDER CHAIN ASSY
00012366	BED HM88510	CUP
00012367	BED HM88542	CONE
00012448	BEV GB52	BELT, FEEDER BEATER
00012449	BEV C115	BELT
00012525	BED SA206-20	BRG & COLLAR
00012568	MUF MC200	EXHAUST CLAMP ASSY
00012978	HYD 40036-1	SEAL REPAIR KIT
00014015	CUT 01006	1" x 5½" OH RIVET/LB
00014038	BEV C72	BELT
00014249	BED 399AS	TAPERED BEARING CONE
00014250	BED 394A	TAPERED BEARING CUP
00014345	SEA 473214	SEAL
00014355	BED L44610	BEARING
00014359	SEA 474278	SEAL
00014360	SEA 471766	SEAL

PMI TO WESTWARD CROSS REFERENCE

FOR PMI NO.	USE	DESCRIPTION
00015021	CUT 02120	KNIFE HEAD
00016048	BED 6208K-2RS	BEARING
00016147	BED 52MPB	BEARING STAND
00016191	BED 011-307	BEARING
00017294	CYL 000583	ADJUSTABLE SIEVE
00017295	CYL 000584	ADJUSTABLE CHAFFER
00017793	BEI 25590	INNER BEARING CONE
00018206	PTP IVP50-7/8	SHEAVE,CANVAS DRIVE
00018312	SPP 74904	TIE WRAP 11"
00018972	BED AAM30X40X45	BUSHING VS PULLEYS
00019059	CYL RCP-960	CHAIN ASSY,TAILINGS ELEV
00019061	CYL GCP-960	GRAIN ELEV CHAIN ASSY
00019257	BED SA207-22G	BEARING UNIT
00019483	PTP WP19483	SPROCKET
00019484	PTP WP19484	SPROCKET
00019506	PTP Q1-55MM	BUSHING
00019520	BED AEL206D1	BEARING WO LOCK COLLAR
00019521	BEI 1736206-30MM	BEARING
00019523	BED T62MS	FLANGETTE
00019532	BED POSB8NF	ROD END
00019607	BEV B48	BELT
00019609	BEV B128	GRAIN ELEV DRIVE BELT
00019613	BEV B61	BELT
00019614	BEV C156	HEADER DRIVE BELT
00019662	HUB DC26	DUST CAP
00019663	SEA 417082	SEAL
00019829	HYD 40200-900	SEAL REPAIR KIT
00019837	BEI G1108KRRB	BEARING
00019916	BEV B120	V-BELT
00030156	BEI UC206-19	BEARING
00030175	BEI UC206-19	BEARING
00030234	BEI SA207-22	BEARING
00030325	BEI SA207-22	BEARING
00030884	PTO 2003500	REPAIR KIT
00031083	CYL OCP-950	RASP BAR SET OF 8
00031092	BEI GW211PPB10	BEARING
00031295	BEV C270	REAR CHOPPER DRIVE BELT
00031349	BEV C81	BELT
00031600	BEI LM11710	BEARING
00031631	SEA 472258	SEAL
00031879	SWA WP31879	POINT DIVIDER WELD'T
00032260	BEI FD206	BEARING
00032369	HAR 2881	RET. RING
00032374	BED 16015	BEARING
00032523	SWA WP13718	CANVAS ROLLER, BRG HOUSING

FOR PMI NO.	USE	DESCRIPTION
00032524	BEI 1726204-2RS	BEARING
00032741	SWA WP32741	CANVAS IDLER TUBE
00032742	SWA WP32742	CANVAS DRIVE ROLLER
00032747	SWA WP32747	CANVAS TIGHTENER SPACER
00032753	SWA WP32753	BRACKET, DRIVE ROLLER
00032804	BEV GB66	BELT
00032805	BEV G2R3VX530	BELT
00032837	PTP P1-1-1/4	BUSHING
00032849	CUT 7880	8' RH BOLTED KNIFE
00032853	CUT 08053	BAR SPLICE
00033516	BED G1107KRRB	BEARING
00033563	BED 25520	BEARING
00035483	CUT 06860	742 LH KNIFE
00035484	CUT06861	742 RH KNIFE
00036706	PTO 2001200	CROSS & BRG KIT
00038154	BED NUP206W	BEARING
00038473	BEV B139	BELT
00038498	BEV GC136	BELT
00038500	BEV GC255	BELT
00039820	BED SAA208-24	BEARING
00039872	CUT 02109	HD KNIFE WELD'T
00040031	CUT 06862	US WING KNIFE 30'
00040032	CUT 06863	US INNER KNIFE 24'
00040035	CUT 06829	15'SICKLE ASSY LESS HEAD
00040039	CUT 06831	18'SICKLE ASSY LESS HEAD
00040057	CUT 06864	30' US CENTRE KNIFE
00040059	CUT 06818	15' US COMP KNIFE ASSY
00040060	CUT 06819	18' US COMP KNIFE ASSY
00040061	CUT 06820	21' SICKLE ASSY
00040548	CUT 06832	14' KNIFE SECTION ASSY
00040550	CUT 06664	12' SICKLE ASSY
00040551	CUT 06833	12' SICKLE ASSY
00040552	CUT 06828	8' SICKLE ASSY
00040795	CUT 06861	742 R.H. KNIFE
00041125	PTP ID40A18-1/2	IDLER SPROCKET
00041179	PTP 40B16	SPROCKET
00041180	PTP 40B35	SPROCKET
00045586	SEA 155	O-RING
00046076	SEA 471958	OIL SEAL
00046143	HAR B4	THRUST WASHER
00046145	SWA WP46145	THRUST BEARING
00046146	BED B1212	NEEDLE BEARING
00046147	BED BH2016	NEEDLE BEARING
00046149	BEI 6207-2RS	BALL BEARING
00046153	SEA 473197	SEAL

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PMI TO WESTWARD CROSS REFERENCE

FOR PMI NO.	USE	DESCRIPTION
00046154	SEA 42763	SEAL
00046155	SEA 471504	SEAL
00046156	SEA 416154	SEAL
00046194	HUB DC13	DUST CAP
00046288	SWA WP46288	CANVAS DRIVE, ROLLER WELD
00046412	HUB DC11	DUST CAP
00046460	CYL LBCP-960	BEATER
00047240	URC 210	PLASTIC TINE
00047241	URC 211	#4 WIRE TINE
00048530	CUT 03030	DUCTILE CAST HOLD DOWN
00048892	CUT 07658	LH COMMON, KNIFE SECTION
00048895	CUT 07667	RH 9.1M KNIFE SECTION
00048896	CUT 07660	KNIFE SECTION
00056065	BED HR32009XJ	BEARING
00056119	BED 32088	BEARING
00060245	PUP 450026	FINGERBAND
00066460	SWA WP66460	TIGHTNER WELDMENT
00066478	SWA WP66478	IDLER TUBE
00066603	GUA WP66603	GUARD
00066658	CUT 08053	KNIFE CONNECTOR
00066687	SWA WP66687	IDLER TUBE
19180747	TIN VI-6	TINE
19180748	PUP 450026	BALER BAND
40101504	BED 6204-2RSC3	BEARING
40101505	BED 6205-2RSC3	BEARING
40101506	BED 6206-2RSC3	BEARING
40101508	BEI 6208-2RS	BEARING
40101537	BED 6207-2RSC3	BEARING
40102505	BEI 6005-2RS	BEARING
40103503	BED 6303-2RSC3	BEARING
40117107	BED 3307B-2RS	BEARING
40119107	BEI 30207	BEARING
40125001	BEI LM67048	BEARING CONE
40125004	BEI LM29749	BEARING
40126002	BEI LM67010	BEARING
40126003	BEI LM29710	TAPER ROLLER BEARING
40126009	BEI LM48510	TAPER ROLLER BEARING
40144307	BED 21307	BEARING
40201001	BED LR201RRU	BEARING

FOR PMI NO.	USE	DESCRIPTION
40705006	BED 6206-RS	BEARING
40705008	BED 1726208-2RS	BEARING
40705107	BEI 1726207-2RS	BEARING
40705409	BEI 1726209-2RS	BEARING
40705509	BEI 1726209-2RS	BEARING
43201022	CHA 80-2R-CO	CONNECTOR LINK
43201024	CHA 80-2R-OF	OFFSET LINK
43301515	BEV C63	BELT
43301516	BEV C62	BELT
43301517	BEV C65	BELT
43305013	BEV C66	BELT
43305014	BEV C70	BELT
43305015	BEV C68	BELT
437526	BEL 437526	VOLVO COMBINE BELT
59110628	PUP 450031	FING BAND
59110798	PUP 450029	FING BAND
59130025	TIN VI-5	P/U TOOTH TINE
59182777N	PUP 450027	FING BAND NEW
59380407	HUB DC13	USE 00046194
59410535	PUP 450028	FING BAND
98182777	PUP 450027	FING BAND
99136220	TIN VI-3	P/U TOOTH TINE
A1008102	CUT 05168	SICKLE SECTION, OVER SER
A1010401	SEA 473197	SEAL
A1012202	CUT 07659	4' BOLTED KNIFE
A1012302	CUT 07661	KNIFE ASSY 8'
A1012402	CUT 07664	12' KNIFE ASSY
A1012502	CUT 07666	16' KNIFE ASSY
A1012702	CUT 07656	14' KNIFE ASSY
WP16180	SWE WP16180	FIELD CULTIVATOR SHANK
WP4002	SWE WP4002	SHANK HOLDER
WP4003	SWE WP4003	BASE PLATE
WP4004	SWE WP4004	SPRING
WP4006	SWA WP4006	U BOLT
WP4009	SWE WP4009	CHISEL PLOW SHANK
WP40202	SWE WP40202	HUB
WP7922	SWE WP7922	SPINDLE
WP7960	SWE WP7960	U BOLT
WP80675	SWE WP80675	CHISEL PLOW SHANK ASSY