



Canvas, Canvas Parts, Swather Parts

REVISED 05/22



PARTS CATALOGUE

SECTION 14



Westward has the part!

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BEAN WINDROWER BELTS



WCCO Belting, Inc.

RUB-R-CLEAT™

Vulcanized with Fiberglass rod and reinforced rubber cleats for extra strength and flexibility. The canvas is double reinforced in the center and along both edges. Designed to hold dimensional stability under heavy stress and above-normal loads.

HEATH (HFE)

Model Number	Manufacturers Number	Size	Westward Part Number	Rub-R-Cleat Part Number	Weight (lbs)
1050, 1082	080-025	31.31x140	-	1008963	17
1060	080-019	31.31x235.75	-	1008967	29
1062	080-032	31.31x77	-	1008966	10
1080	080-033	31.31x325.75	-	1008969	38
	080-047	31.31x39.5	-	1008965	5
	080-064	31.31x84.5	-	1008968	12
	080-068	31.31x124	-	1008964	14

Call for information if part numbers are not listed (-)

LOCKWOOD-INNES/PICKETT

Model Number	Manufacturers Number	Size	Westward Part Number	Rub-R-Cleat Part Number	Weight (lbs)
635	22121-1	31.88x67.5	-	1008970	9
700C-735	21826-1	31.88x92	-	1008971	12
835-PP2H	22306-1	31.88x115.5	BEL1008972	1008972	13
200-400-500-500A3-PP86	21524-1	31.88x129	-	1008973	14
	102125	31.88x246	-	1013973	17
4P2-450-520	22493-1	31.88x140	-	1008974	20
4P7-570	22433-1	31.88x172	-	1008975	21
700R-PP163	22313-1	31.88x179	-	1008976	26
4P9-835	22496-1	31.88x236	BEL1008977	1008977	28
925	22943-1	31.88x381	-	1008978	48
A6036-2-A	102059	31.88x306	-	1014911	40
C8030	102057	31.88x354	-	1014912	47

Call for information if part numbers are not listed (-)





WCCO Belting, Inc.

HARVEST HEADER DRAPERS

RAPTOR® is not only the most durable draper belt on the market, but its patented design REDUCES THE TOTAL COST OF OWNERSHIP OF EQUIPMENT, IMPROVES PRODUCTIVITY, and INCREASES THE BOTTOM LINE OF THE OPERATION for harvesters worldwide.



Drapers must be able to withstand the impact force of common debris or an operator risks down-time and escalating replacement costs. If debris does cause damage to the draper belt, the subsequent concern of the operator is the likelihood of the puncture tearing and propagating. Puncture and tear properties also directly affect the hook retention of the belt's splice which is a high-stress area and most common belt failure mode.



HONEY BEE

PART NUMBER	MODEL	MFR. NO.	TYPE	CUT (FT)	SIZE (IN)	WCCO PART	LB
CAN1003122	Feeder Deck	73403	Feeder, Connector Assembly	-	68.75x65	1003122	27
CAN1008206	Feeder Deck	76236	Feeder, V-Guide, Connector Assembly	-	68.75x63	1008206	27

JOHN DEERE

PART NUMBER	MODEL	MFR. NO.	TYPE	CUT (FT)	SIZE (IN)	WCCO PART	LB
CAN1009245	925D	AXE39582, AH159533	Draper	25	36x244	1009245	38
CAN1009244	930D	AXE39583, AH159534	Draper	30	36x304	1009244	47
CAN1009243	936D	AXE39584, AH159535	Left Draper	36	36x332	1009243	52
CAN1009242	936D	AXE39585, AH159536	Right Draper	36	36x420	1009242	65
CAN1009246	930D Window Option	AXE39586, AH159557	Fixed Side Draper	30	36x86.44	1009246	13
CAN1009247	930D, 936D Window Option	AXE39587 AH159558	Movable Side Draper	30 36	36x218.44	1009247	33
CAN1009381	630D	AXE15008	Draper	30	39.54x297.13	1009381	49
CAN1009382	635D	AXE14603, AXE12532	Draper	35	39.54x357.13	1009382	59
CAN1009383	640D	AXE15009, AXE16051	Draper	40	39.54x417.13	1009383	69
CAN1008293	625D, 630D, 635D, 640D	AXE12117, AXE12533	Feeder Belt	-	55.3x58.01	1008293	24

JOHN DEERE - ENDLESS RAPTOR DRAPERS

PART NUMBER	MODEL	MFR. NO.	TYPE	CUT (FT)	SIZE (IN)	WCCO PART	LB
CAN1011081	635FD Serial 784999 & Earlier 4 Belts per Model	AXE35348	Endless Draper Side V-Guide	35	39.93x185.4	1011081	34
CAN1011081	640FD Serial 784999 & Earlier 4 Belts per Model	AXE35348	Endless Draper Side V-Guide	40	39.93x185.4	1011081	35
CAN1011083		AXE35349	Endless Draper Side V-Guide	40	39.93x245.4	1011083	45
BEL1011087	630FD, 635FD, 640FD Serial Number 740635-784999 1 Belt per Model	AXE17364	Feeder Belt Double V-Guide	30 35 40	58.10x51.85	1011087	24
CAN1013441	630FD Serial 785000 & Later, 2 Belts per Model	AXE31445	Endless Draper Side V-Guide	30	39.93x295	1013441	54
CAN1013435	635FD Serial 785000 & Later, 4 Belts per Model	AXE36550	Endless Draper Side V-Guide	35	39.93x180	1013435	33
CAN1013435	640FD Serial 785000 & Later 4 Belts per Model	AXE36550	Endless Draper Side V-Guide	35	39.93x180	1013435	33
CAN1013438		AXE36551	Endless Draper Side V-Guide	40	39.93x239.75	1013438	44
CAN1013438	645FD Serial 785000 & Later, 4 Belts per Model	AXE36551	Endless Draper Side V-Guide	45	39.93x239.75	1013438	44
CAN1013563	630FD Serial 785000 & Later 635FD Serial 785000 & Later 640FD Serial 785000 & Later 645FD Serial 785000 & Later 730FD, 735FD, 740FD, 745FD 1 Belt per Model	HXE49231	Feeder Belt Double V-Guide	30 35 40 45	69.80x51.85	1013563	29



WCCO Belting, Inc.

JOHN DEERE FEEDER BELT OPTION

This feeder belt uses WCCO's crescent pattern. It's designed to promote a continual and even feed from the belt into the feeder auger.

PART NUMBER	MODEL	MFR. NO.	TYPE	CUT (FT)	SIZE (IN)	LB
CAN1013749	630FD Serial 785000 & Later 635FD Serial 785000 & Later 640FD Serial 785000 & Later 645FD Serial 785000 & Later 730FD, 735FD, 740FD, 745FD 1 Belt per Model	HXE124019 AXE71261 OPTION	Feeder Belt 1-Ply CRTxTB Double V-Guide with Steel Tube Connector Assembly	30 35 40 45	69.80x51.85	30



MACDON

PART NUMBER	MODEL	STYLE	MFR. NO.	TYPE	CUT (FT)	SIZE (IN)	WCCO PART	LB
CAN1009277	960 Harvest Header 1995-2000 Production	Double Delivery	49518	Draper, Side V-Guide	30 LH, 30 RH	41.6x297.8	1009277	45
CAN1009278		Double Delivery	49519	Draper, Side V-Guide	30 RH	41.6x345	1009278	52
CAN1009277		Triple Delivery	49518	Draper, Side V-Guide	30 LH, 30 RH	41.6x297.8	1009277	45
CAN1003452	Models Before 1992	-	37105	Feeder Belt Side V-Guide Recessed 3/4" Cleat	-	41.5x85.75	1003452	28
CAN1003451		-	40698	Feeder Belt Side V-Guide Recessed 3/4" Cleat	-	59.5x85.75	1003451	35
CAN1003452	Models After 1992	-	40697	Feeder Belt Side V-Guide Recessed 3/4" Cleat	-	41.5x85.75	1003452	28
CAN1003451		-	40698	Feeder Belt Side V-Guide Recessed 3/4" Cleat	-	59.5x85.75	1003451	35
CAN1009277	962, 963, Harvest Header Case-IH 1042, 2042	Double Delivery	100265	Draper Side V-Guide	30 LH	41.6x297.8	1009277	45
CAN1009278		Double Delivery	100266	Draper Side V-Guide	30 RH	41.6x345	1009278	52
CAN1009287	972 Harvest Header Case-IH 1052, 2052, 2062	Double Delivery	100275	Draper, Side V-Guide	21	41.6x201	1009287*	30
CAN1009288		Double Delivery	100438	Draper, Side V-Guide	25	41.6x249	1009288*	37
CAN1009289		Double Delivery	101912	Draper, Side V-Guide	30 RH	41.6x309	1009289*	46
CAN1003467		-	114267	Feeder Belt	-	45.4x97	1003467	27
CAN1009291		Double Delivery	101913	Draper, Side V-Guide	36 LH	41.6x357	1009291	54
CAN1009292		Double Delivery	101914	Draper, Side V-Guide	36 RH	41.6x405	1009292	61
CAN1009287		973, 974 Harvest Header	Center Delivery	100275	Draper, Side V-Guide	21	41.6x201	1009287
CAN1009288	Center Delivery		100438	Draper, Side V-Guide	25	41.6x249	1009288	37
CAN1009289	Center Delivery		101912	Draper, Side V-Guide	30	41.6x309	1009289	46
CAN1009291	Center Delivery		101913	Draper, Side V-Guide	36 LH	41.6x357	1009291	54
CAN1009292	Center Delivery		101914	Draper, Side V-Guide	36 RH	41.6x405	1009292	61
CAN1009288	End Delivery		100438	Draper, Side V-Guide	36 Right Inboard Deck	41.6x249	1009288	37
CAN1009288	End Delivery		100438	Draper, Side V-Guide	39 Right Inboard Deck	41.6x249	1009288	37
CAN1009288	End Delivery		100438	Draper, Side V-Guide	36 Right Inboard Deck	41.6x249	1009288	37
CAN1009288	End Delivery		100438	Draper, Side V-Guide	39 Right Inboard Deck	41.6x249	1009288	37
CAN1009288	End Delivery		100438	Draper, Side V-Guide	36 Right Inboard Deck	41.6x249	1009288	37

MASSEY FERGUSON, GLEANER, CHALLENGER DH

PART NUMBER	MODEL	MFR. NO.	TYPE	CUT (FT)	SIZE (IN)	WCCO PART	LB
CAN1009302	Massey 5000-5200, Gleaner 600, Challenger DH	700726014	Draper	25	41x229.25	1009302	36



WCCO Belting, Inc.

PRECUT DRAPERS

WCCO's patented RAPTOR™ Belting uses 100% polyester filament fabric with a friction coating capability. Filament will always outperform a similar spun fabric with higher tensile, tear and puncture resistance; the fabric is also less volatile in pricing and is more readily in supply. Until RAPTOR™ technology, it was nearly impossible to friction coat filament fabric because the surface was too smooth for the rubber to form a strong bond. WCCO's draper features a friction coat on the underside of the belt which reduces weight and drag, and it uses a skim coat on the topside of the belt for optimal protection. RAPTOR™ draper belting has higher strength properties, superior durability, and has more stable market pricing compared to other conventional draper options.

PART NUMBER	MODEL	REPLACES	TYPE	CUT (FT)	SIZE (IN)
CAN1009271	MacDon D60, D65, FD70, FD75 Case/IH - 2142 Rigid, 2152 Rigid, 2162 Flex, 2163 Flex	145960, 172195, 220637	V-Guide	30	41.6" x 277.24"
CAN1009273		145962, 172197, 220639, 87560980, 47679353	V-Guide	40	41.6" x 397.24"
CAN1009984		84122227, 47767476	V-Guide	45	41.6" x 457.24"
CAN1010877	MacDon D50, D60, D65, FD70, FD75 Case IH 2142, 2152, 2162 Flex	133131, 304454, 87560973	V-Guide		78.5 x 63.75" (center feeder draper)
CAN1011332	Massey Ferguson 9250 DynaFlex	71483142	V-Guide	35	41" x 363.70"
CAN1011333		7143811, 71483140	V-Guide	40	41" X 423.70"
CAN1012071	CNH Terra Flex 3162 & 3152 Rigid NH 880 CF Super Flex & 840C Rigid	165337, 172198, 220640, 84122227, 47767476, 47602166, 84399888	Single V-Guide, no side seal	45	41.6" X 447.40"
CAN1012070		145962, 172197, 220639, 87560980, 47679353		40	41.6" X 387.40"
CAN1012069		1-899856L, AW20636, AW21039, AW21039, 825-801-C91, 825-802-C92, 1041-508-M92, 885230L, K-22924,		35	41.6" X 327.40"
CAN1012068		47371565 (LH), 47371566 (RH)		30	41.6" X 267.40"
CAN1009630	Honey Bee	83718	V-Guide	30	41.75" x 300"
CAN1009689	Honey Bee	83717	V-Guide	30	41.75" x 272"
CAN1009691	Honey Bee	83720	V-Guide	36	41.75" x 350"
CAN1009692	Honey Bee	83721	V-Guide	36	41.75" x 374"
CAN1009694	Honey Bee	83724	V-Guide	40	41.75" x 423"



TENSION – HOW THE BELT FITS
RAPTOR® eliminates downtime caused by having to continuously re-tension using a high strength fabric with a self-adjusting patented weave.

DRAG – HOW THE BELT RUNS
RAPTOR's patented fabric technology reduces belt weight and the risk of slippage, stalling (yield-loss), and mistracking.

DURABILITY – WHY THE BELT LASTS
RAPTOR® redefines performance in puncture, tear, and tensile strength and has a rip-stop feature.



WCCO Belting, Inc.

DRAPER BELTING BULK ROLLS
SEE ROLL LENGTH AVAILABILITIES BELOW

PART NUMBER	WCCO #	WIDTH	EQUIPMENT	DESCRIPTION	ROLL SIZE	LB/FT
CAN1009218	1009218	36	John Deere	Draper, Side V-Guide	150'	1.84
CAN1010964	1010964	39.5	Claas/Lexion	Draper, Side V-Guide	150'	1.96
CAN1008822	1008822	39.54	John Deere	Draper, Side V-Guide	150'	1.96
CAN1008804	1008804	41	Massey Ferguson, AGCO	Draper, Rubber Cleat	150'	1.96
CAN1008804-300	1008804	41	Massey Ferguson, AGCO	Draper, Rubber Cleat	300'	1.96
CAN1009826	1009826	41	Massey Ferguson	Draper, Side V-Guide 0.79" Center to Edge	150'	1.99
CAN1011097	1011097	41	Massey Ferguson	Draper, Side V-Guide 2.6" Center to Edge	150'	1.99
CAN1008948	1008948	41.6	MacDon	Draper, Side V-Guide	150'	1.99
CAN1011274	1011274	41.6	Case IH, NH	Draper, Side V-Guide, 0.63" Center to Edge	150'	1.99
CAN1008803	1008803	41.75	Honey Bee	Draper, Side V-Guide Recessed 3/8" Cleat	150'	2.10
CAN1013722	1013722	41.75	Honey Bee	Draper, Side V-Guide Recessed 1.5" Cleat on Non-V-Guide Side	150'	2.10
CAN1008787	1008787	42	Honey Bee	Draper, Rubber Cleat	150'	2.02

*Rolls with side v-guides are only available in a 150 FT roll size with +/-10% potential roll length variance.
Rolls without v-guides are available in 150 FT and 300 FT roll size with +/-10% potential roll length variance.*



CANVAS REPAIR PARTS

Part No.	Description
CAN10	Pkg. of Slat Bolts
CANCR-1	1/2 lb. Pkg. of Rivets
CANCS-1	1 Pint Tin of Solvent
CANCG-1	1/2 Pint Tin of Glue
CANSCM-1	4" Vinyl Material (per foot)
CANSCM-16	6" Vinyl Material (per foot)



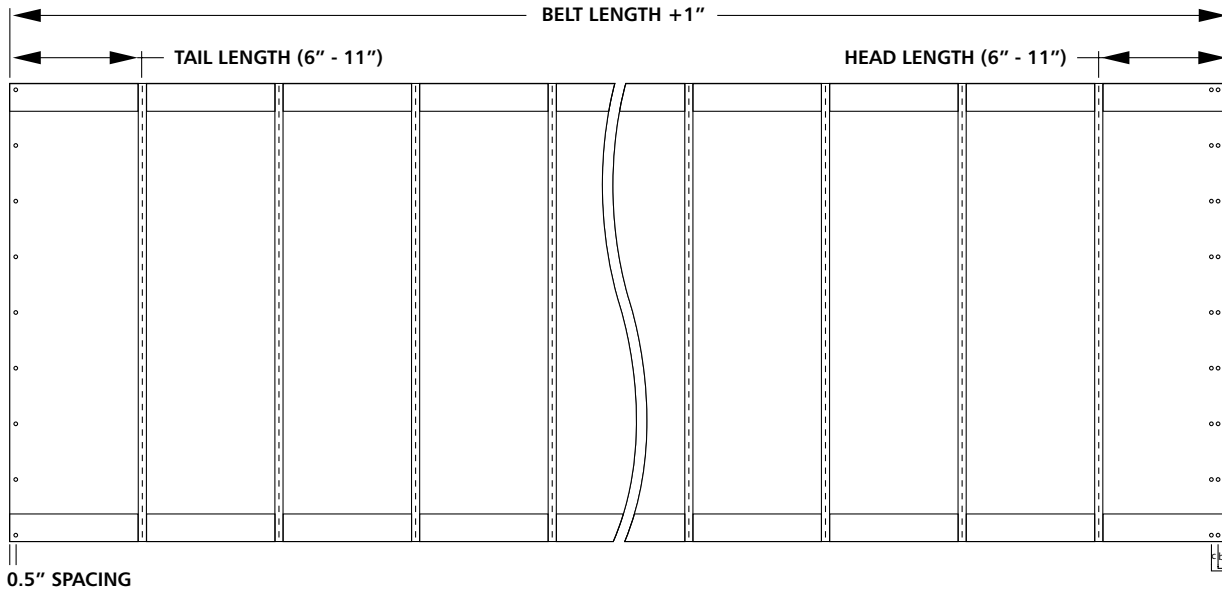
STEEL TUBE CONNECTOR ASSEMBLIES

PART NUMBER	WCCO #	SIZE (IN)	HOLES	EQUIPMENT	DESCRIPTION
CAN1003863	1003863	35	7	John Deere	Steel Tube Connector
CAN1008022	1008022	37.32	9	Claas/Lexion	Steel Tube Connector
CAN1008230	1008230	38.78	7	John Deere	Steel Tube Connector
CAN1003748	1003748	33.25		Honey Bee	2 Sets, Steel Tube Connector Feeder Belts
CAN1002752	1002752	40.5	8	Massey Ferguson	Steel Tube Connector
CAN1009832	1009832	39.88	11	AGCO	Steel Tube Connector
CAN1003556	1003556	40	11	Massey Ferguson	Metal Connector Cardboard Filled
CAN1002377	1002377	39.8	11	MacDon	Steel Tube Connector
CAN1005840	1005840	38.78	10	MacDon	Steel Tube Connector
CAN1003729	1003729	41.375	11	Honey Bee	Steel Tube Connector
CAN1013622	1013622			John Deere	6.88"4H and 54.25"10H Steel Tube Connector Includes 2 Sets 6.88" and 1 Set 54.25" Serial No. 740635 & Later



PART NUMBER	DESCRIPTION	SIZE (IN)	EQUIPMENT
CAN1006722	Galvanized Connector Cardboard Filled	85	Universal
CAN1007088	Bolt Kit For Metal Connector		

CUTTING & INSTALLATION INSTRUCTIONS - Bulk Rolls



CUTTING INSTRUCTIONS

1. Pull a length of bulk roll canvas out on a flat surface with the slats facing up.
2. When measuring the cutting length of the belt, add 1" to the length listed in the catalog.
3. When cutting the length of the belt, center the correct amount of slats over the belt length.
4. The dimensions of the head and tail (see diagram) should be as equal as possible. Try to keep the dimensions between 6.00 inches to 11.00 inches.
5. When you have finished cutting the length there are two options regarding the connector set:
 - A. Package connector set with the belt and have the customer punch the holes in the belt.
 - B. Use the connector as a template to mark / punch the holes as shown in the diagram.

- a 0.5" SPACING
- b 1.5" SPACING
- c 2.5" SPACING

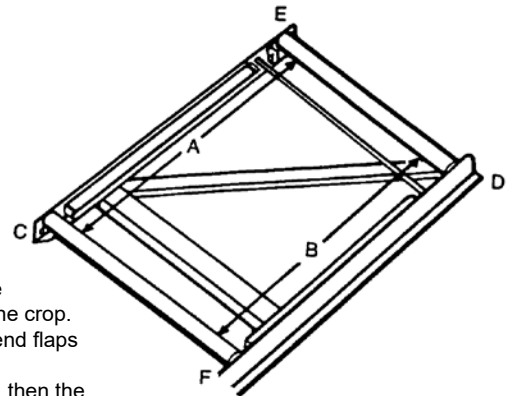
INSTALLATION INSTRUCTIONS

PREPARATION

1. Check all bearings for movement without drag or noise. Lubricate or replace as required.
2. Check for bent or broken rollers and replace as required. Free all rollers of rust and build up.
3. Eliminate catch points, weld splatters and sharp metal edges.

INSTALLATION

1. You can operate your WCCO Swather Belt in either direction. However, install the HEADS of the connector bolts so they are facing the direction most frequently operated to reduce catching of the crop.
2. Remove excess material on the flap. To prevent noisy slapping effect during operation, trim tail end flaps to 1/4" (inch) after the fastener bar has been tightened.
3. Belts will tend to edge toward the slack side of the roller. If distance "A" is less than distance "B", then the belt will tend to run toward the high side of the roller carriage. If distance "A" is greater than distance "B", then the belt will tend to run toward the low side of the roller carriage.
4. When adjusting the roller carriage, always keep the rollers parallel with each other. For the best results, measure roller ends diagonally across roller carriage making sure the distance from points "C" to "D" is EQUAL with the distance from point "E" to "F".



MAINTENANCE

1. Drapers should be removed when the machine is not to be used, or if it is exposed to weather for an extended period of time. Roller rust and deterioration caused by decaying materials, accelerated by wet conditions, can result in premature belt failure.
2. Store drapers in a protected, dry place.
3. On swathers using two belts of equal size, alternate belts periodically to even wear and extend belt life.
4. Before re-installing the belt for the next season, examine fastener bar connectors closely. Replace bent or broken connectors immediately to prevent belt damage.



WCCO Belting, Inc.

PULL-TYPE SWATHER CANVAS

Whether it's a hobby farmer with a limited budget who depends on one machine, or a large farm operation that needs to work multiple fields simultaneously, everyone with a belted swather (also known as canvas) can utilize the benefits of WCCO's patented RAPTOR® technology.

RAPTOR® tests 82% better in puncture resistance, 30% better in tensile strength, and 18% better in tear strength than its leading competitor.

PART NUMBER	MAKE	MODEL	MFR. NO.	CUT (FT)	SIZE (IN)	WCCO PART	LB.
CAN1008997	Case IH	721	825-802-C92	21 Right Hand	41.5x271	1008997	44
		725	825-802-C92	25 Right Hand			
		730	825-802-C92	30 Left Hand			
CAN1009211	Case IH	8210	700712956	21 Right Hand	42x275.38 Full Width Cleat	1009211	46
		8220	700712956	25 Right Hand			
CAN1009211	Hesston	1200	700712956	21 Right Hand 25 Right Hand	42x275.38 Full Width Cleat	1009211	46
CAN1008984	International Harvester	75	825-977-C91	3 Extension	41.5x78	1008984	13
CAN1008997	International Harvester	75	825-801-C91	15, 21 RH	41.5x271	1008997	44
CAN1008984	John Deere	580	-	3 Extension	41.5x78	1008984	13
CAN1008997	John Deere	580	AW20636 (21039)	21 Right Hand	41.5x271	1008997	44
			AW21039	30 Left Hand	41.5x271	1008997	44
CAN1008997	John Deere	590	AW21039	21 Right Hand	41.5x271	1008997	44
			AW21039	25 Right Hand	41.5x271	1008997	44
			AW21039	30 Left Hand	41.5x271	1008997	44
			AW21039	30 Left Hand	41.5x271	1008997	44
CAN1008984	Massey Ferguson	35	1041-703-M92	3 Extension	41.5x78	1008984	13
CAN1008997			1041-508-M92	15	41.5x271	1008997	44
CAN1008997	Massey Ferguson	35	1041-508-M92	21 Right Hand	41.5x271	1008997	44
CAN1008997	Massey Ferguson	613, 625, Duplex	1041-508-M92	30 Left Hand	41.5x271	1008997	44
			1041-508-M92	42 Right Hand Front	41.5x271	1008997	44
			1041-508-M92	50 Right Hand Front	41.5x271	1008997	44
CAN1008984	New Holland	109	276688	3 Extension	41.5x78	1008984	13
CAN1008997			276689	15	41.5x271	1008997	44
CAN1008997			276689	21 Right Hand	41.5x271	1008997	44
CAN1008984	Renn	1000	K-22921	3 Extension	41.5x78	1008984	13
CAN1008997	Renn	1000	K-22924	15	41.5x271	1008997	44
			-	21 Right Hand	41.5x271	1008997	44
CAN1008984	White	601	-	3 Extension	41.5x78	1008984	13
CAN1008997	White	601	-	15	41.5x271	1008997	44
			1-885230L	21 Right Hand	41.5x271	1008997	44





WCCO Belting, Inc.

SELF-PROPELLED SWATHER CANVAS

PART NUMBER	MAKE	MODEL	MFR. NO.	CUT (FT)	SIZE (IN)	WCCO PART	LB.
CAN1009051	Case IH	165-201	597-122-R95	12	41.5x104	1009051	17
CAN1008988	Case IH	175-210	597-123-R95	13.5	41.5x115	1008988	19
CAN1009051	Case IH	230	597-122-R95	12.5	41.5x104	1009051	17
CAN1009051	Case IH	4000-5000	597-119R96 (831-355C91)	14.5 LH	41.5x104	1009051	17
CAN1009051	Case IH	4000 Models Produced After 1978	597-122R95	12.5	41.5x104	1009051	17
CAN1009067	Case IH	6000-6500	1906346C1	25 DS	41.5x229	1009067	38
CAN1009049			1336270C2	21, 25, 30 Center Deck Ext.			
CAN1009007	Case IH	8830	1700087	18	42x166 RC	1009007	27
CAN1009206	Case IH	8820 Serial Number CFH-00502956	700712987	25 RH	42x206.88	1009206	36
CAN1009209			700712986	25 LH	42x246.88	1009209	42
CAN1009007	Hesston	6400, 6405, 6450, 6455, 6550, 6555, 6650, 6655	0828293 (1700087)	18	42x166 RC	1009007	27
CAN1009206	Hesston	8100 Models Produced During and After 1993	700712987	25	42x206.88	1009206	36
CAN1009209			700712986	25	42x246.88	1009209	42
CAN1009007	Hesston	8200	1700087	18	42x166 RC	1009007	27
CAN1009005	John Deere	78-780	AE23897	15	42x138	1009005	23
CAN1009005	John Deere	800-830 Twin Swath	AH23897	15	42x138	1009005	23
CAN1009005	John Deere	78, 780, 800, 2250, 2270, 2320, 2420	AE36830	15	42x138	1009005	23
CAN1009009	John Deere	2320, 2280, 130 Platform	AE38140	21 Twin Swath	42x186	1009009	30
CAN1008991	John Deere	2360, 160 Platform	-	15	41.5x140	1008991	24
CAN1009067			AW24063	25	41.5x229	1009067	38
CAN1009049	John Deere	2360, 160 Platform	AW24103	Short Deck with Twin Windrowers	41.5x51	1009049	9
CAN1009051	Massey Ferguson	655, 775, 785	1043-861M91	12	41.5x104	1009051	17
CAN1008991			1043-862M91	15	41.5x140	1008991	23
CAN1008984	Massey Ferguson	885 Center Delivery	1052-756M91	12	41.5x78	1008984	13
CAN1008991			1052-764M91	15	41.5x140	1008991	23
CAN1009067			1056-807M91	25 Platform	41.5x229	1009067	38
CAN1009049	Massey Ferguson	885 Double Swath	1056-806M91	21, 22, 25, 30	41.5x51	1009049	9
CAN1009051	New Holland	1090	275405	12	41.5x104	1009051	17
CAN1008991			275406	15	41.5x140	1008991	23
CAN1009049			K22685-2	25 DS	41.5x51	1009049	9
CAN1009067			K22686-2	25 DS	41.5x229	1009067	38
CAN1009005	New Holland	1100, 1116, 1495, Optional Draper Header	695882- 695881	15	42x138	1009005	23
CAN1009051	Renn	2000	K-22928	12	41.5x104	1009051	17
CAN1008991			K-22929	15	41.5x140	1008991	23
CAN1009049			K-22685-2	25	41.5x51	1009049	9
CAN1009067	Renn	Double Swath	K-22686-2	25	41.5x229	1009067	38
CAN1009005	Versatile	103, 330, 400	SW-1386	15	42x138	1009005	23
CAN1009009	Versatile	Models Produced after 1976	SW-1705	20 DS	42x186	1009009	30
CAN1009005	Versatile	4400	0000-1386	15	42x138	1009005	23
CAN1009009			0000-41705	20 DS	42x186	1009009	30
CAN1009051	White	6200	31-7970573 31-7976543 31-7976503	12	41.5x104	1009051	17
CAN1008991			31-7970583 31-7976553 31-7976513	15	41.5x140	1008991	23
CAN1009049	White	6400	-	25 Extension	41.5x51	1009049	9
CAN1009067			-	25 Extension	41.5x229	1009067	38



WCCO Belting, Inc.

SWATHER CANVAS BULK ROLLS
150 FT AND 300 FT ROLL SIZES



PART NUMBER	WCCO #	WIDTH	DESCRIPTION	ROLL SIZE	LB/FT
CAN1009218	1009218	36	Bulk Roll with Rubber Cleat, V-Guide	150'	1.84
CAN1008804	1008804	41	Bulk Roll with Rubber Cleat	150'	1.87
CAN1008804-300	1008804	41	Bulk Roll with Rubber Cleat	300'	1.87
CAN1011097	1011097	41	Bulk Roll with Rubber Cleat, V-Guide	150'	1.99
CAN1008785	1008785	41.5	Bulk Roll with Rubber Cleat	150'	1.9
CAN1008948	1008948	41.6	Bulk Roll with Rubber Cleat, V-Guide	150'	1.99
CAN1009400	1009400	41.75	Bulk Roll with Rubber Cleat	150'	1.9
CAN1009400-300	1009400	41.75	Bulk Roll with Rubber Cleat	300'	1.9
CAN1008787	1008787	42	Bulk Roll with Rubber Cleat	150'	2.02
CAN1008787-300	1008787	42	Bulk Roll with Rubber Cleat	300'	2.02
CAN1009020	1009020	42	Bulk Roll with Recessed Rubber Cleat	150'	2.02
CAN1014074	1014074	59.5	Bulk Roll with Rubber Cleat	150'	2.2

Only available in 150 ft. and 300 ft. roll sizes with +/-10% potential roll length variance. Rolls with v-guides are only available in 150 ft. rolls.

CANVAS REPAIR PARTS

Part No.	Description
CAN10	Pkg. of Slat Bolts
CANCR-1	1/2 lb. Pkg. of Rivets
CANCS-1	1 Pint Tin of Solvent
CANCG-1	1/2 Pint Tin of Glue
CANSCM-1	4" Vinyl Material (per foot)
CANSCM-16	6" Vinyl Material (per foot)



METAL CONNECTORS

Two steel bar and bolt fasteners. Bolts, washers and nuts included.

Part No.	Mfr No.	Holes	Description
CAN39_3/4MC	1000104	9	39.75"
CAN41MC	1000102	8	40.5"
CAN41_1/2MC	1000108	9	41.5"
CAN42MC	1000103	8	41.75"
CANV41_1/2HDMC	-	10	41.5" MacDon
CAN48MC	1000114	10	47.75"
CAN1003556	1003556	11	40"
CAN1002190	1002190	11	41.75 (Honey Bee)
CAN1000117	1000117	11	59.25"



STEEL TUBE CONNECTORS

PART NUMBER	WCCO #	SIZE (IN)	HOLES	EQUIPMENT
CAN1003863	1003863	35	7	John Deere
CAN1002377	1002377	39.8	11	MacDon
CAN1002752	1002752	40.5	8	Massey Ferguson
CAN1003729	1003729	41.375	11	Honey Bee



SIZE REFERENCE: PULL-TYPE SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Machine & Mfg. Replacement #	Cut	Size
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Auto-Tran

21' & 25'		
	21' & 25'	41.5" x 112"
	21' & 25'	41.5" x 162"
	21' & 25'	41.5" x 286"
	21' & 25'	41.5" x 307"
210, 2100		
	21' RH	41.5" x 264"
	21' Ext.	41.5" x 44"
	21' LH	41.5" x 394"
250, 2500		
	25' RH	41.5" x 313"
	25' LH	41.5" x 446"

Case-IH (Continued)

#742 Duplex		
90-969-C1	21' RH Front	41.5" x 129"
825-802-C92	21' LH Front	41.5" x 343"
91-058-C1	21' LH Rear	41.5" x 191"
1276-661-C1	21' RH Rear	41.5" x 256"
1276-662-C1	21' Center Deck	41.5" x 122"
#750		
825-802-C92	25' RH Front	41.5" x 343"
1276-659-C1	25' LH Front	41.5" x 225"
1276-660-C1	25' LH Rear	41.5" x 287"
1276-661-C1	25' RH Rear	41.5" x 256"
1276-662-C1	25' Center Deck	41.5" x 122"

Case

#B-12		
51CBA	12'	39.5" x 200"
#B15		
230CBA	15'	39.5" x 254"
#720-722		
K10892	12'	39.75" x 218"
K108445	16'	39.75" x 308"
#755		
F49804	18'	39.75" x 346"

Machines with narrow opening attachments

80-828-C1	Ext. Short Draper	41.5" x 19.5" No Cleats
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Machines with extension attachments

1276-680-C1	Long Draper	41.5" x 104.5"
1276-681-C1	Short Draper	41.5" x 70.5"

8210 - Up to 1993 Production

700710161	21' LH	42" x 141.81" Rec Cleat
700710162	21' RH	42" x 276.5" Rec Cleat

8220 - Up to 1993 Production

700710163	25' LH	42" x 237.81" Rec Cleat
700710162	25' RH	42" x 276.5" Rec Cleat

8230 - Up to 1993 Production

700710164	30' LH	42" x 244.81" Rec Cleat
700710165	30' RH	42" x 369.68" Rec Cleat

8240 - Up to 1993 Production

700710965	35' LH	42" x 295.75" Rec Cleat
700710966	35' RH	42" x 433.81" Rec Cleat

8210 - Models Produced After 1993

700712955	21' LH	42" x 140.63" Full Width Cleat
700712956	21' RH	42" x 275.38" Full Width Cleat

8220 - Models Produced After 1993

700712957	25' LH	42" x 236.62" Full Width Cleat
700712956	25' RH	42" x 275.38" Full Width Cleat

8230 - Models Produced After 1993

700712958	30' LH	42" x 243.62" Full Width Cleat
700712959	30' RH	42" x 365.5" Full Width Cleat

8240 - Models Produced After 1993

700712960	35' LH	42" x 293" Full Width Cleat
700712961	35' RH	42" x 433.88" Full Width Cleat

Case-IH

#721		
90-969-C1	21' LH	41.75" x 129"
825-802-C92	21' RH	41.75" x 345"
#725		
825-802-C92	25' RH	41.5" x 271"
1276-659-C1	25' LH	41.5" x 225"
#730		
825-802-C92	30' LH	41.5" x 271"
1276-658-C1	30' RH	41.5" x 345"
#736		
1337-589-C1	36'	41.5" x 373"

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: PULL-TYPE SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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CCIL

#601		
01-3161	12'	41" x 200"
01-3162 (01-3157)	15'	41" x 272"
01-3163 (01-2762))	18'	41" x 338"
#622 & 626		
32321	22' & 26' Ext.	41" x 15" No Cleats
32638	22' RH & LH	41" x 216.5"
32933	26' RH & LH	41" x 267.5"
#660		
01-3164 (01-3155)	3.5' Ext.	41" x 42.5"
01-3165 (01-3156)	24' Short	41" x 210"
01-3192 (01-2615)	24' Long	41" x 245.5"

Cockshutt

#2, 402, E-2		
1949083	3' Ext.	41" x 80"
1949093	12'	41" x 208"
1949263	15'	41" x 275"
#501 - Refer to White #601		

Hesston

#1200 - Up to 1993 Production		
700710161	21' LH	42" x 141.81" Rec Cleat
700710162	21' RH	42" x 276.5" Rec Cleat
700710163	25' LH	42" x 237.81" Rec Cleat
700710162	25' RH	42" x 276.5" Rec Cleat
700710164	30' LH	42" x 244.81" Rec Cleat
700710165	30' RH	42" x 369.68" Rec Cleat
700710965	35' LH	42" x 295.75" Rec Cleat
700710966	35' RH	42" x 433.81" Rec Cleat
#1200 - 1993 Production and Later		
700712955	21' LH	42" x 140.63" Full Width Cleat
700712956	21' RH	42" x 275.38" Full Width Cleat
700712957	25' LH	42" x 236.62" Full Width Cleat
700712956	25' RH	42" x 275.38" Full Width Cleat
700712958	30' LH	42" x 243.62" Full Width Cleat
700712959	30' RH	42" x 365.5" Full Width Cleat
700712960	35' LH	42" x 293" Full Width Cleat
700712961	35' RH	42" x 433.88" Full Width Cleat

Machine & Mfg. Replacement #	Cut	Size
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International Harvester

#200		
597-112-R92	12' Platform	41.5" x 193"
597-113-R92	16' Platform	41.5" x 291"
1964 & Later		
597-115-R91	Cross Conveyor	41.5" x 255"
597-116-R91	Extension	41.5" x 39.25"
597-114-R91	Rear Delivery	41.5" x 125"
#75		
825-977-C91	3' Ext.	41.5" x 78"
826-053-C91	18' LH	41.5" x 96"
826-054-C91	18' RH	41.5" x 241"
825-803-C91	21' LH	41.5" x 138"
825-801-C91	15' & 21' RH	41.5" x 271"
823-098-C91	25' LH	41.5" x 162"
825-802-C93	25' RH & 18' End Del.	41.5" x 343"

John Deere

#190		
AW11644W	Platform	42" x 80"
AW11643W	Platform	42" x 248"
AW11645W	Double Swath	42" x 266"
AW11646W	Double Swath Extension	42" x 74"
AW11647W	Double Swath Extension	42" x 112"
#290		
AW13867	Platform	42" x 143"
AW15054	Platform	42" x 248"
#580		
---	3' Ext.	41.5" x 78"
AW20637(21036)	18' LH	41.5" x 96"
AW20638(21037)	18' RH	41.5" x 241"
AW20639(21038)	21' LH	41.5" x 138"
AW20636(21039)	21' RH	41.5" x 271"
AW20640(21040)	25' LH	41.5" x 162"
AW20641(21041)	25' RH	41.5" x 343"
AW21039	30' LH	41.5" x 271"
AW24844	30' RH	41.5" x 345"
AW24850	Narrow Opening	41.5" x 19.5" No Cleat

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: PULL-TYPE SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Machine & Mfg. Replacement #	Cut	Size
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John Deere (Continued)

#590		
AW21039	21' RH	41.5" x 271"
AW24942	21' LH	41.5" x 129"
AW21039	25' RH	41.5" x 271"
AW24943	25' LH	41.5" x 225"
AW21039	30' LH	41.5" x 271"
AW24844	30' RH	41.5" x 345"
AW26338	36' RH & LH	41.5" x 373"
AW24850	Narrow Opening	41.5" x 19.5" No Cleat

Massey Ferguson

#30		
141-993-M92	12'	41.38" x 210"
141-992-M92	16'	41.38" x 306"
#35		
1041-703-M92	3' Ext.	41.5" x 78"
1041-508-M92	15'	41.5" x 271"
1042-901-M91	18' LH	41.5" x 96"
1042-902-M92	18' RH	41.5" x 241"
1041-507-M92	21' LH	41.5" x 138"
1041-508-M92	21' RH	41.5" x 271"
1050-776-M92	25' LH	41.5" x 162"
1050-777-M92	25' RH, 18' End Del.	41.5" x 343"
#613, 625 Duplex		
1041-508-M92	30' LH	41.5" x 271"
1063-484-M91	30' RH	41.5" x 345"
1069-718-M91	36'	41.5" x 373"
1041-508-M92	42' RH Front	41.5" x 271"
1064-358-M91	42' LH Front	41.5" x 129"
1063-488-M91	42' RH Rear	41.5" x 256"
1064-359-M91	42' LH Rear	41.5" x 191"
1063-489-M91	Conveyor 42' & 50'	41.5" x 104.5"
1064-525-M91	Conveyor 42' & 50'	41.5" x 70.5"
1064-529-M91	Ext. 30', 36', 42', 50'	41.5" x 19.5" No Cleat
1041-508-M92	50' RH Front	41.5" x 271"
1063-485-M91	50' LH Front	41.5" x 224"
1063-488-M91	50' RH Rear	41.5" x 256"
1063-487-M91	50' LH Rear	41.5" x 287"
1063-486-M91	50' Ctr. Deck	41.5" x 122"

Massey Harris

#4		
GE5059	10' Platform	42.25" x 191"
GE5078.5	12' Platform	42.25" x 217"
GE5081.5	16' Platform	42.25" x 304"
#8		
---	12'	41.38" x 236"
#28		
Rub-R-Cleat/Wood	16'	41" x 308"

Minneapolis Moline

M144 & M168		
15A 3350	12'	41" x 202"
15A449	14'	41" x 250"

New Holland

#109		
276688	Ext. 3'	41.5" x 78"
276689	15'	41.5" x 271"
276689	21' RH	41.5" x 271"
276690	21' LH	41.5" x 138"
276691	18' LH	41.5" x 96"
276692	18' RH	41.5" x 241"
276693	25' LH	41.5" x 162"
276694	25' RH & 18' End Del.	41.5" x 343"

Oliver

#501		
---	18'	41.5" x 346"

Owatonna

#245		
070-18673	3' Ext.	41.88" x 94"
070-18673	18' Short	41.88" x 78.88"
070-18674	18' & 21.5' LH	41.88" x 249.63"
070-18675	21.5' Short	41.88" x 162.88"

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: PULL-TYPE SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Renn

#1000		
K-22921	3' Ext.	41.5" x 78"
K-22924	15'	41.5" x 271"
K-22925	18' LH	41.5" x 96"
K-22923	18' RH	41.5" x 241"
K-22922	21' LH 21' RH	41.5" x 138" 41.5" x 271"
K-22926	25' LH	41.5" x 162"
K-22928	25' RH, 18' End Del.	41.5" x 343"

Versatile

M #10		
SW3170	12' End Del.	42" x 203"
SW3171	15' End Del.	42" x 273"
SW3359	18' Ctr. Del. LH	42" x 124"
SW3360	18' Ctr. Del. RH	42" x 213"
SW3224	18' End Del.	42" x 347"
SW3302	20' Ctr. Del. LH	42" x 150"
SW3303	20' Ctr. Del. RH	42" x 237"
SW3303	24' Right or Left	42" x 237"
#4300 w/4000 Series Table (25' - 30')		
93301	Endless Belt	42" x 161.75"
93292	Endless Belt	42" x 11.75"
93298	Endless Belt	42" x 116.75"
93300	Endless Belt	42" x 146.75"
93297	Endless Belt	42" x 101.75"
93294	Endless Belt	42" x 56.75"
93293	Endless Belt	42" x 41.75"
93299	Endless Belt	42" x 131.75"
93302	Endless Belt	42" x 176.75"
93295	Endless Belt	42" x 71.75"
93296	Endless Belt	42" x 86.75"

Machine & Mfg. Replacement #	Cut	Size
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White

#601		
---	3' Ext.	41.5" x 78"
---	15'	41.5" x 271"
1-885273L	18' LH	41.5" x 96"
1-885274L	18' RH	41.5" x 241"
1-885230L	21' LH	41.5" x 138"
1-899856L	21' RH	41.5" x 271"
1-885474L	25' LH	41.5" x 162"
1-899532L	25' RH	41.5" x 343"

WESTWARD

#3000		
K-22922-2	21' & 25' RH & 30' LH	41½" x 271"
K-29828-2	21' LH 21' LH	41½" x 128"
K-29824-2	25' LH	41½" x 224"
K-29827-2	30' RH	41½" x 345"
K-32037-2	36' RH & LH	41½" x 373"
K-29829-2	Narrow Ext. Opening	41½" x 19"
#3000 Duplex		
K-22922-2	42' & 50' Front RH	41½" x 271"
K-29828-2	42' Front LH	41½" x 128"
K-29825-2	42' Rear RH	41½" x 255"
K-31134-2	42' Rear LH	41½" x 193"
K-29824-2	50' Front LH	41½" x 224"
K-29825-2	50' Rear RH	41½" x 255"
K-29826-2	50' Rear LH	41½" x 287"
K-29054-2	Center Deck Long	41½" x 125"
K-29030-1	Conveyor Kit Short	41½" x 104"
K-29031-1	Conveyor Kit	41½" x 71"

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: SELF-PROPELLED SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Machine & Mfg. Replacement #	Cut	Size
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Case

#820, 840, 850, 950, 955, 1140		
FH028233-FH028407	10'	40" x 85"
FH028175-FH028415	12'	40" x 107"
FH027191-FH028423	14'	40" x 133"
FH028217-FH028431	16'	40" x 157"
FH027646-FH028753	20'	40" x 205"
#855		
F49326	10'	48" x 87"
F49327	12'	48" x 108"
F49328	14'	48" x 129"
F49329	16'	48" x 150"
F49330	18'	48" x 174"
F49331	20'	48" x 198"

Case-IH

#161		
618-443-R93	12'	41.5" x 113"
618-441-R93	16'	41.5" x 162"
#163		
613-583-R92	10'	41.5" x 90"
613-584-R92	12'	41.5" x 110"
613-585-R92	14'	41.5" x 135"
613-586-R92	16'	41.5" x 158"
#165-201		
597-121-R94	10'	41.5" x 80"
597-122-R95	12'	41.5" x 104"
597-124-R95	14'	41.5" x 128"
597-119-R96	16'	41.5" x 152"
#175-210		
597-121-R94	10.5'	41.5" x 80"
597-123-R95	13.5'	41.5" x 115"
597-119-R96	16.5'	41.5" x 152"
597-120-R96	19.5'	41.5" x 188"
#230		
829-320-C91	10.5'	41.5" x 80"
597-122-R95	12.5'	41.5" x 104"
597-124-R95	14.5'	41.5" x 128"
597-119-R96	16.5'	41.5" x 152"
597-120-R96	19.5'	41.5" x 188"

Case-IH (Continued)

#4000-5000		
829-320C91	12.5' LH	41.5" x 80"
829-320C91 (831-352C91)	10.5'	41.5" x 80"
597-124R95 (831-354C91)	12.5' RH	41.5" x 128"
597-122R95 (831-353C91)	14.5' LH	41.5" x 104"
597-119R96 (831-355C91)	14.5' RH	41.5" x 152"
597-124R95 (831-354-C91)	16.5' LH	41.5" x 128"
829-321C91 (831-356C91)	16.5' RH	41.5" x 176"
597-119R96 (831-355C91)	19.5' LH	41.5" x 152"
829-322C91 (831-358C91)	19.5' RH	41.5" x 224"
830-060C91 (831-357C91)	24.5' LH	41.5" x 206"
830-061C91 (831-359C91)	24.5' RH	41.5" x 278"
#4000 (After 1978)		
597-122R95	12.5'	41.5" x 104"
597-124R95	14.5'	41.5" x 128"
597-119R96	16.5'	41.5" x 152"
597-120R96	19.5'	41.5" x 188"
832-190C91	24.5'	41.5" x 242"
#6000-6500		
1906345C1	21' DS	41.5" x 184.5"
1906346C1	25' DS	41.5" x 229"
1906347C1	30' DS	41.5" x 283.5"
1336268C1	36' LH	41.5" x 374.4"
1336269C1	36' RH	41.5" x 311"
1336270C1	21', 25', 30' Ctr. Deck Ext.	41.5" x 51"
1336271C1	36' Ext.	42" x 15" No Cleat
#8830		
1700160	15'	42" x 135" Rec Cleats
1700087	18'	42" x 166" Rec Cleats
1700103	21'	42" x 202" Rec Cleats
#8840 Double Window Attachment		
Belt Conveyor	2-ply Laced	8" x 87" Rec Cleats
Belt Conveyor	Draper-Laced	44" x 200" Rec Cleats

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: SELF-PROPELLED SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Case-IH (Continued)
**Self-Cleaning Platform:
#175**

597-125R95	10.5'	40" x 80"
597-127R94	13.5'	40" x 115"

#201, 210, 230

597-125R95	10'	40" x 80"
597-126R95	12'	49" x 104"
597-128R95	14'	40" x 128"

#8820 (Serial Numbers: CFH-0050001 through CFH-0050295)

700710180	21'	42" x 200.43" Rec Cleats
700710182	25' RH	42" x 208.43" Rec Cleats
700710181	25' LH	42" x 248.43" Rec Cleats
700710184	30' RH	42" x 262.43" Rec Cleats
700710183	30' LH	42" x 302.43" Rec Cleats
700711197	25' & 30'	42" x 38.86" Rec Cleats

#8820 (Serial Numbers: CFH-0050296 and Later)

700712985	21'	42" x 198.88"
700712987	25' RH	42" x 206.88"
700712986	25' LH	42" x 246.88"
700712989	30' RH	42" x 260.87"
700712988	30' LH	42" x 300.87"
700712990	25' & 30'	42" x 38.86"

CCIL
#500-550

01-3149 (01-1020)	12'	41" x 109"
01-3159 (01-2760)	15'	41" x 142"
01-3160 (01-2761)	18'	41" x 178"
01-11316 (01-18894)	21'	41" x 214"
32638	26' Ext.	41" x 15" No Cleat
32933	26'	41" x 267.5"

#501

01-3191(01-3158)	30' Ext.	41" x 42.5"
01-3192(01-2615)	30'	41" x 278"

#742 (Hydraflex)

01-35692	42' Ext.	41" x 47.4"
01-37563	42'	41" x 427.1"

Machine & Mfg. Replacement #	Cut	Size
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Cereal Implements
#722 (MF200)

45906	6.5' Deck (18' D)	41" x 167.4"
45907	7' Deck (22' D)	41" x 182.3"
45908	9' Deck (26' D)	41" x 230.3"
45909	11' Deck (26' or 30' C)	41" x 278.3"
45910	13' Deck (36')	41" x 327.2"
45911	15' Deck	41" x 375.3"
45912	2' Ext.	41" x 47.8"
45913	Insert	41" x 12" No Cleat

Cockshutt
#423

XAD 1291	10'	44" x 88"
XAD 1292	12'	44" x 112"
XAD 1293	14'	44" x 133"
XAD 1294	16'	44" x 157"

#502, 503, 504

895322L	10'	48" x 87"
895323L	12'	48" x 108"
895324L	14'	48" x 129"
895768L	16'	48" x 150"
895247L	18'	48" x 174"
895248L	20'	48" x 198"

Ford
All

---	12'	48" x 108"
---	14'	48" x 129"
---	16'	48" x 150"
---	18'	48" x 174"
---	20'	48" x 198"

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: SELF-PROPELLED SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Machine & Mfg. Replacement #	Cut	Size
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Hesston

All Models through 1974

028449 (7000054964)	10'	44" x 88"
028456 (7000054963)	12'	44" x 112"
028464	14'	44" x 133"
028472	16'	44" x 157"
028652	18'	44" x 336"

Note: The following three part numbers fit grain headers with shifting platforms and double swath attachments.

728105	18'	44" x 192" Rec Cleats
828038	18'	44" x 203" Rec Cleats
828343	18'	44" x 189" Rec Cleats

#420G - 520G

28464	14' RH	44" x 133"
728378	14' LH	44" x 115"
28472	16' RH	44" x 157"
728394	16' LH	44" x 139"
728410	20' RH	44" x 205"
728402	20' LH	44" x 187"

#6400, 6405, 6450, 6455, 6550, 6555, 6600, 6650, 6655

0828277 (1700152)	12'	42" x 100" Rec Cleats
0828285 (1700160)	15'	42" x 135" Rec Cleats
0828293 (1700087)	18'	42" x 166" Rec Cleats
0828301 (1700103)	21'	42" x 202" Rec Cleats

#6600, 6610 Dbl. Swat. Attach.

---	---	44" x 215" Rec Cleats
-----	-----	-----------------------

#8100 - Up to 1993 Production

---	21'	42" x 201.25" Rec Cleats
---	25' Center	42" x 207.25" Rec Cleats
---	25' LH	42" x 247.25" Rec Cleats
---	30' Center	42" x 261.25" Rec Cleats
---	30' LH	42" x 301.25" Rec Cleats
---	25' & 30' RH Short Laced	42" x 38.86" Rec Cleats

#8100 - 1993 Production and Later

700712985	21'	42" x 198.88"
700712987	25' RH	42" x 206.88"
700712986	25' LH	42" x 246.88"
700712989	30' RH	42" x 260.87"
700712988	30' LH	42" x 300.87"
700712990	25' & 30'	42" x 38.86"

Hesston (Continued)

#8200

1700160	15'	42" x 135" Rec Cleats
1700087	18'	42" x 166" Rec Cleats
1700103	21'	42" x 202" Rec Cleats

#8400 Double Windrow Attach.

Belt Conveyor	2-ply Laced	8" x 87" No Cleats
Belt Conveyor	Draper Laced	44" x 200" Rec Cleats

John Deere

#200 - 200A

AH11237H	10'	42" x 82"
AH14830H	12'	42" x 107"
AP26590H	14'	42" x 131"
AH11235H	16' RH	42" x 179"
AP26509H	16' LH	42" x 131"

#215, 215A, 880-88

AH18490H	10'	42" x 86"
AH18491H	12'	42" x 110"
AH18492H	14'	42" x 134"
AH18493H	16'	42" x 158"

#78-780

AE24257	11'	42" x 94"
AE23897	15'	42" x 138"
AE23783	18'	42" x 174"
AE25457	21'	42" x 210"

#800-830 (Twin Swath)

AH18491H	12'	42" x 110"
AE23897	15'	42" x 138"
AE23783	18'	42" x 174"
AE25457	21'	42" x 210"

#278, 288 (Shifting Platform)

AE24846	---	42" x 300"
AE24847	---	42" x 47"

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: SELF-PROPELLED SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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John Deere (Continued)

#78, 780, 800, 2250, 2270, 2320, 2420 (1978 & Later)		
AE36767	Ext.	42" x 16" No Cleats
AE36829	12'	42" x 107"
AE36830	15'	42" x 138"
AE36831	18'	42" x 174"
AE36832	21'	42" x 210"
AE36834	25'	42" x 258"
AE36835	30'	42" x 310"
AE33360	36'	42" x 377"
#2320 & 2280 (with #130 Platform)		
AE38276	21' TS	42" x 47"
AE38140	21' TS	42" x 186"
AE36832	21' Center Del.	42" x 210"
#2360 (with #160 Platform)		
	15'	41.5" x 140"
AW24135	18'	41.5" x 176"
AW24062	21'	41.5" x 184.5"
AW24063	25'	41.5" x 229"
AW24064	30'	41.5" x 283.5"
AW24103	Short Deck w/Twin Windrowers	41.5" x 51"
#215A, 880-118, 800, 830, 2250, 2270 (Narrow Platform & Recessed Cleats)		
AE20966	10'	40" x 86" Rec Cleats
AE20967	12'	40" x 110" Rec Cleats
AE20968	14'	40" x 134" Rec Cleats
AE20969	16'	40" x 157" Rec Cleats
#78-780		
AE25972	9'	40" x 73" Rec Cleats
AE23714	11'	40" x 97" Rec Cleats
#78-780, 800, 2250, 2270, 2280 (with #130, 135 Platform) / Recessed Cleats (1978 & Later)		
AE32333	Ext.	40" x 16" No Cleats
AE37043	12'	40" x 108" Rec Cleats
AE34797	15'	40" x 138" Rec Cleats

Machine & Mfg. Replacement #	Cut	Size
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Massey Ferguson

#20		
1508516M91	10'	48" x 87"
1507319M91	12'	48" x 108"
1507320M91	14'	48" x 129"
1507321M91	16'	48" x 150"
#34, 36, 44		
143116M91	10'	40.75" x 86"
143117M91	12'	40.75" x 104"
143118M91	14'	40.75" x 122"
143119M91	16'	40.75" x 146"
144509M91	18'	40.75" x 170"
#655, 775, 785		
1043-861M91	12'	41.5" x 104"
1043-862M91	15'	41.5" x 140"
1043-863M91	18'	41.5" x 176"
1043-766M91	21'	41.5" x 212"
#885 Center Delivery		
1052-756M91	12'	41.5" x 78"
1052-764M91	15'	41.5" x 140"
1052-765M91	18'	41.5" x 176"
#885 Double Swath		
1056-806M91	21', 22', 25' & 30'	41.5" x 51"
1057-752M91	21' Platform	41.5" x 184.5"
1056-807M91	25' Platform	41.5" x 229"
1057-919M91	30' Platform	41.5" x 283.5"
1069-543M91	36' Platform	41.5" x 15" No Cleats
1069-542M91	36' Platform	41.5" x 45.7"
1069-541M91	36' Platform	41.5" x 311"
1069-540M91	36' Platform	41.5" x 374.4"

Minneapolis Moline

#100		
322L	10'	48" x 87"
323L	12'	48" x 108"
324L	14'	48" x 129"
768L	16'	48" x 150"
247L	18'	48" x 174"
248L	20'	48" x 198"

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: SELF-PROPELLED SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Machine & Mfg. Replacement #	Cut	Size
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New Holland

#900, 901		
602853-602840	10'	40" x 85"
602854-602841	12'	40" x 110"
602855-602842	14'	40" x 133"
602856-602843	16'	40" x 157"
#903, 1100, 1112		
137958-143135	10'	40" x 78"
137958-143135	12'	40" x 102"
137959-143136	14'	40" x 126"
143114-143137	16'	40" x 150"
#905		
67487-136070	10'	40" x 78"
67488-136071	12'	40" x 110"
67489-136072	14'	40" x 133"
67490-136073	16'	40" x 157"
#1090		
275405	12'	41.5" x 104"
275406	15'	41.5" x 140"
275407	18'	41.5" x 176"
275408	21'	41.5" x 212"
Double Swath		
K22685-2	25' DS	41.5" x 51"
K22686-2	25' DS	41.5" x 229"
#1100, 1116, 1495 (Optional Draper Header)		
771940-771939	Extension	42" x 41.5"
695882-695881	15'	42" x 138"
685930-685928	18'	42" x 174"
685931-685929	21'	42" x 190.5"

Owatonna

#D, S, 20, 29, 30, 80 (through 1960)		
070-13956	8'	44" x 63"
070-13957	10'	44" x 82"
070-14652	12'	44" x 100"
070-14653	14'	44" x 122"
070-14654	16'	44" x 146"
#25, 29, 30, 35, 80, 81, 250, 270, 350, 700 (1961 & Later)		
070-14788	8'	44" x 66"
070-10834	10'	44" x 88"
070-10835	12'	44" x 107"
070-10836	14'	44" x 128"
070-10837	16'	44" x 152"
070-18012	19'	44" x 187"
#260, 280		
070-18667	10.5'	44" x 80"
070-18668	12.5'	44" x 104"
070-18669	14.5'	44" x 128"
070-18670	16.5'	44" x 152"
070-18671	20.5'	44" x 200"
#262		
070-18682	12.5'	41.88" x 200"
#281		
070-18682	12.5'	41.88" x 98"
070-18680	15.5'	41.88" x 134"
070-18681	18.5'	41.88" x 170"
070-18683	21.5'	41.5" x 206"

Renn

#2000		
K-22928	12'	41.5" x 104"
K-22929	15'	41.5" x 140"
K-22930	18'	41.5" x 176"
K-22931	21'	41.5" x 212"
Double Swath		
K-22685-2	25'	41.5" x 51"
K-22686-2	25'	41.5" x 229"

Oliver

#85, 502, 503, 504		
895322L	10'	48" x 87"
895323L	12'	48" x 108"
895324L	14'	48" x 129"
895768L	16'	48" x 150"
895247L	18'	48" x 174"
895248L	20'	48" x 198"

These pages provided for reference purposes only. Special order items - please inquire.

SIZE REFERENCE: SELF-PROPELLED SWATHER CANVAS

Machine & Mfg. Replacement #	Cut	Size
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Versatile

#103, 330, 400		
SW-1384	10'	42" x 80"
SW-1385	12'	42" x 102"
SW-1386	15'	42" x 138"
SW-1387	18'	42" x 174"
SW-1960	20'	42" x 198"
(Prior to 1976)		
SW-1960	20' Double Swath	42" x 198"
(After 1976)		
SW-1705	20' Double Swath	42" x 186"
#M1950 (Header for Model #256 Tractor)		
0000-75676	19.5' RH	42" x 118"
0000-75677	19.5' LH	42" x 225"
#M2400 (Header Attachment for Model #150 & #256)		
000-29057	24' RH Long	42" x 150"
000-29033	24' RH Short	24" x 28" No Cleats
000-29035	24' LH	42" x 298"
#M2800 (Header for Model 150, 256 & 276)		
000-47077	28' LH	42" x 322"
000-47078	28' RH	42" x 222"
#4400		
0000-1385	12'	42" x 102"
0000-1386	15'	42" x 138"
0000-1387	18'	42" x 174"
0000-1960	20'	42" x 198"
0000-41705	20' Double Swath	42" x 186"
0000-54134	22'	42" x 225"
000-52911	22' Double Swath	42" x 210"
000-63536	24'	42" x 242"
#4700 (With 4000 Series Table)		
93301	12' - 30'	42" x 161.75" Endless
93292		42" x 11.75" Endless
93298		42" x 116.75" Endless
93300		42" x 146.75" Endless
93297		42" x 101.75" Endless
93294		42" x 56.75" Endless
93293		42" x 41.75" Endless
93299		42" x 131.75" Endless
93302		42" x 176.75" Endless
93295		42" x 71.75" Endless
93296		42" x 86.75" Endless

Machine & Mfg. Replacement #	Cut	Size
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White

#6200		
31-7970573	12'	41.5" x 104"
31-7976543	12'	41.5" x 104"
31-7976503	12'	41.5" x 104"
31-7970583	15'	41.5" x 140"
31-7976553	15'	41.5" x 140"
31-7976513	15'	41.5" x 140"
31-7970593	18'	41.5" x 176"
31-7976563	18'	41.5" x 176"
31-7976523	18'	41.5" x 176"
31-7970603	21'	41.5" x 212"
31-7976573	21'	41.5" x 212"
31-7976533	21'	41.5" x 212"
#6400		
---	25' Ext.	41.5" x 51"
---	25' Platform	41.5" x 229"

WESTWARD

#7000					
K-22941-2	18'	41 1/2" x 176"	x	x	22
K-26687-2	21'	41 1/2" x 185"	x	x	23
K-26686-2	25'	41 1/2" x 229"	x	x	29
K-26688-2	30'	41 1/2" x 284"	x	x	35
K-33447-2	36' LH	41 1/2" x 373"	x	x	47
K-33448-2	36' RH	41 1/2" x 311"	x	x	39
K-26685-2	D.S. Extension	41 1/2" x 51"	x	x	7

These pages provided for reference purposes only. Special order items - please inquire.

EMPIRE GAUGE WHEELS - Draper Header Models

- Saves you money by preventing costly damage to your combine
- Assists in header flotation
- Reduces header wear
- Saves cutter bar
- Quick height adjustment
- Easy mounting
- Speeds up harvest time



John Deere "D" Series HAYJD-31



MacDon 60 Series HAYMD60-00
HAYMD60-00-BRACKETS



JD 600 Series HAYJD-600
Gauge Wheel Kit HAYJD-600-10



MacDon 96 Series HAYMD96-20
HAYMD96-20-BRACKETS



HoneyBee Series HAYHB-20



MacDon 97 Series HAYMD97-20



Massey Ferguson Series HAYMF-30



MscDon HH Series HAYMDHH-20

Spare Parts

SPARE PARTS	PART NUMBER	DESCRIPTION
Wheel Set	HAYW-33	9x5x5 Vulcanized Rubber Tire +2 Bearings
Bearing	BEI205KRR2	Bearing, 7/8" Hex Bore
Standard Pin Assembly	HAYUGWP4.0	Standard Pin Assembly + Lynch Pin
JD Pin Assembly	HAYUGWP3.0	JD Pin Assembly + Lynch Pin
Lynch Pin	HAR16791P	1/4" Diameter x 1 3/4" Long Dynaline Lynch Pin

GAUGE WHEEL SERIES FITTING CHART (2009-2020)

MANUFACTURE	TYPE#	HAY HB-20	HAY MDHH-20	HAY MD60-00	HAY MD96-20	HAY MD97-20	HAY VERS-20	HAY JD-31	HAY JD-600-10	HAY MF-30	HAY CIH-20
MACDON											
HARVEST HEADER (PRE 1992)	DRAPER HEADER		X								
MACDON 960	DRAPER HEADER				X						
MACDON 962	DRAPER HEADER				X						
MACDON 963	DRAPER HEADER				X						
MACDON 972	DRAPER HEADER					X					
MACDON 973	DRAPER HEADER					X					
MACDON 974	DRAPER HEADER					X					
MACDON D50	DRAPER HEADER			X							
MACDON D60	DRAPER HEADER			X							
MACDON FD70&75	DRAPER HEADER			X							
MACDON FD140 145	DRAPER HEADER			X							
CASE IH											
1042	DRAPER HEADER				X						
1052	DRAPER HEADER					X					
DH212,252,302,362	DRAPER HEADER	X									
2142,2152,2162				X							
JOHN DEERE											
900 D MODELS	DRAPER HEADER							X			
600 D MODEL	DRAPER HEADER								X		
2360	SWATHER		X								
HONEY BEE / NEW HOLLAND											
GRIANBELT	DRAPER HEADER	X									
HESSTON / INTERNATIONAL											
8100,8820,8825	DRAPER HEADER										X
	DRAPER HEADER										
MASSEY											
220	DRAPER HEADER									X	
5000	DRAPER HEADER									X	
5200	DRAPER HEADER									X	
885	SWATHER		X								
GLENER											
600	DRAPER HEADER									X	
VERSATILE											
4000 MODELS	DRAPER HEADER						X				

PARTS TO FIT CCIL SWATHERS

TABLE & CANVAS DRIVE

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
BEVB42	892	Roller drive belt	500, PT
BEVB144	894	Reel drive belt	500, Early 550, PT
BEVB158	2960	Reel, canvas & knife drive belt	550
BEVB85	5187	RH canvas drive belt	550
SWAWP10727	10727	Drive roller adjusting bracket	550
BEVB105	10936	LH canvas & reel drive belt	550
SWAWP32741	32741	Idler roller tube (3726196M1)	550D
BEICS204		Bearing and holder	550



ECG PARTS

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
HARB4	46143	Thrust washer	722
BEDB1212	46146	Needle bearing	722
BEDBH2016	46147	Needle bearing	722
SEA473197	46153	Seal	722
SEA42763	46154	Seal	722
SEA471504	46155	Seal	722



KNIFE & KNIFE DRIVE

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
GUAWP1306	1306	Two prong knife guard (3725581M1)	All Windrowers
CUT03199	1425	Wear Plate (3725583M1)	All Windrowers
BEVC128	2819	Pitman drive belt	500, PT
BEVB158	2960	Reel, canvas & knife drive belt	550
CUT06819	14022	Sickle (knife) for 18'	550
CUT07819	14022	Bolted sickle (knife) for 18'	550
CUT07820	14023	Bolted sickle (knife) for 21'	550
CUT02120	15021	Actuator & Bushing	
CUT03011	20, 12649	Hold-downs for riveted or bolted sections	All Windrowers



HEADER & REEL DRIVE

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
BEVC120	896	Triple pulley drive belt	500
BEVB158	2960	Reel, canvas & knife drive belt	550
BEVB56	3372	Clutch throwout belt	500

PARTS TO FIT CCIL SWATHERS

MAIN DRIVE

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
BEVC112	45	Main drive belt	PT
BEVB51 (4)	893	Motor to main shaft belt set	500
BEVC81	14732	Clutch to wheel drive belt	550 SN 13576 & Up
BEVA26	30236	Main drive to hydraulic pump belt	550
BEVA29 (2)	37746	Pump belt set	550D



MAIN FRAME

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
HUBH411-3	4284	Wheel hub w/cups	PT
SWAWP10342	10342	Disc, shaft coupler	550
BEVB74 (2)	10601	Clutch to wheel drive belt (matched pair)	550 to SN 11625

SWAWP10342



CRIMPER

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
BEVC72	14038	Crimper drive belt	550 to SN 11625
BEVB72 (2)	14779	Crimper drive belt (matched pair)	550 SN 13576 & Up

PARTS TO FIT CEREAL AND CO-OP COMBINES AND SWATHERS

COUPLINGS, SHEAVES, PULLEYS & BELTS

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
PTPAG2413	1619	Flat Idler	500, 551, 951, 601, 9600
PTPAG2421A	5147	Pulley, Idler	550, 951, 9600
PTPAG2413A	9442	Idler	9600
PTP1VP50-7/8	18206	Sheave Canvas Drive	550
BEVC81	31349	Belt	9600

PTPAG2413



PTP2421A

PTP1VP50-7/8

BEARINGS, SEALS, GASKETS & ACCESSORIES

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
BED62MS	1458	Flangette - pair	500,601
BEDHM88510	12366	Cup	9600
BEDHM88542	12367	Cone	9600
SWAWP13718	32523	Canvas roller brng hsng	ALL CURR. SWA
BEICS204		Bearing and holder	550

SWAWP13718



HARDWARE & PINS

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
HAR2918	986	Key	500, 550
HAR1140	1680	Expansion pin	601, 951, 9600
HAR2881	9449	Retaining ring	951, 9600
CUT01006	14015	Rivet - knife actuator	550



HAR2918

HAR1140



PARTS TO FIT VERSATILE 400 & 4400 SWATHERS

MAIN FRAME

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
SWAWP13739	V13739	Axle	400



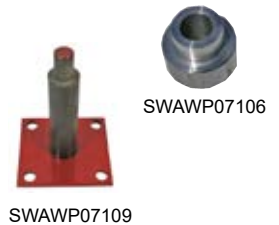
BELTS

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
BEVB42	V0956	Canvas, variable speed drive belt	400
BEVB71	V1390	Reel and canvas drive belt	400
BEVB173	V1471	Reel drive belt	400
BEVG2RBX51	V25963	Hydrostatic belt	400



KNIFE & KNIFE DRIVE

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
CUT02309	V1740	Knifehead, pitman, swaybar bushing	400, 4400
SWAWP07106	V7106	Spacer, swaybar shaft 1/4" width	400
SWAWP07107	V7107	Spacer, swaybar shaft 3/4"	400
SWAWP07109	V7109	Plate, swaybar mounting	400



HEADER & REEL DRIVE

PART NO.	REPLACES NO.	DESCRIPTION	FITS MODEL
SWAWP07146	V07146	Shaft, counterweight, with spacer	4400
SWAWP13718	V13718	Housing, canvas roller bearing	400, 4400
SWAWP14297	V14297	Outer roller shaft (idler)	400
SWAWP14298	V14298	Outer roller tube (idler)	400
SWAWP14326	V14326	Inner roller assembly center delivery (includes tube, shaft)	400
SWAWP14367	V14367	Inner roller assembly double swath (includes tube, shaft)	400
BEICS204	V16243	Bearing, w/holder	400, 4400
SWAWP18460	V18460	Outer roller assembly (includes tube, shaft, brgs.)	400
SWAWP52027	V52027	Bracket	4400
SWAWP52031	V52031	Shaft, roller tube	4400
SWAWP52044	V52044	Roller assembly, drive roller	4400
SWAWP14330		Shaft, inner roller [14326]	400



PARTS TO FIT VERSATILE 4WD & BI-DIRECTIONAL

PART NO.	DESCRIPTION
SWAWP827525	L.H. Drive Roller
SWAWP827526	R.H. Drive Roller



PARTS TO FIT HONEYBEE

HUB PARTS

PART NO.	REPLACES NUMBER
HUBWB10	19715
HUBWB17	19943
HUBWB33	19965



HUBWB10
HUBWB17
HUBWB33

HYDRAULIC PARTS

PART NO.	REPLACES NUMBER
HYD2103-12X12	21020
HYD2103-12X10	21026
HYD2503-4X6	21103
HYD2503-6X6	21105
HYD3903-10X10	21112
HYD2503-10X10	21113
HYD2503-10X12	21114
HYD3903-12X12	21115
HYD393T-10X10	21125
HYD0503-6X6	21133
HYD0101-6X6	21135
HYD3102-4X4	21202
HYD0503-10X6	21227
HYD0303-12X12	21228

PART NO.	REPLACES NUMBER
HYD0103-4X6	21248
HYD393T-6X6	21288
HYD876PO	21290
HYD393T-12X12	21330
HYD0202-6X6	21337
HYD0102-6X4	21339
HYD033T-12X12	21687
HYD253T-6X6	21775
HYD06CP-12	21784
HYD03CP-6	21785
HYD0303-6X6	25867
HYD3503-10X10	26253
HYD0303-10X10	26794
HYD0101-4X8	26816

CANVAS PARTS

PART NO.	REPLACES NUMBER
CAN42MC	25087

BEARINGS

PART NO.	REPLACES NUMBER
BEILM29710	26168
BEILM67010	26169
BEILM29749	26170
BEILM67048	26171



BEILM29710

BEILM29749

PTO PARTS

PART NO.	REPLACES NUMBER
PTO2001400	26132
PTO1001421	26295
PTO9201200	26309
PTO8061420	26329



PTO2001400

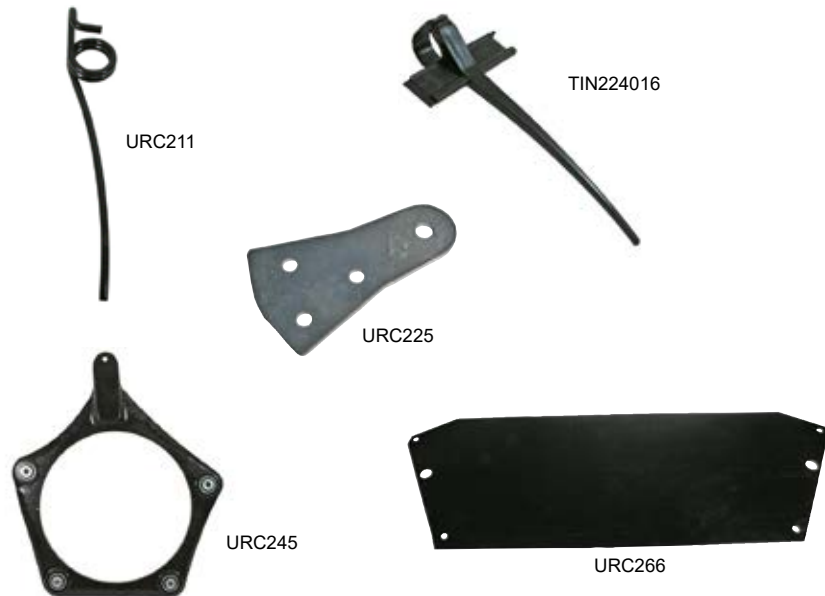


PTO9201200

PARTS TO FIT HONEYBEE

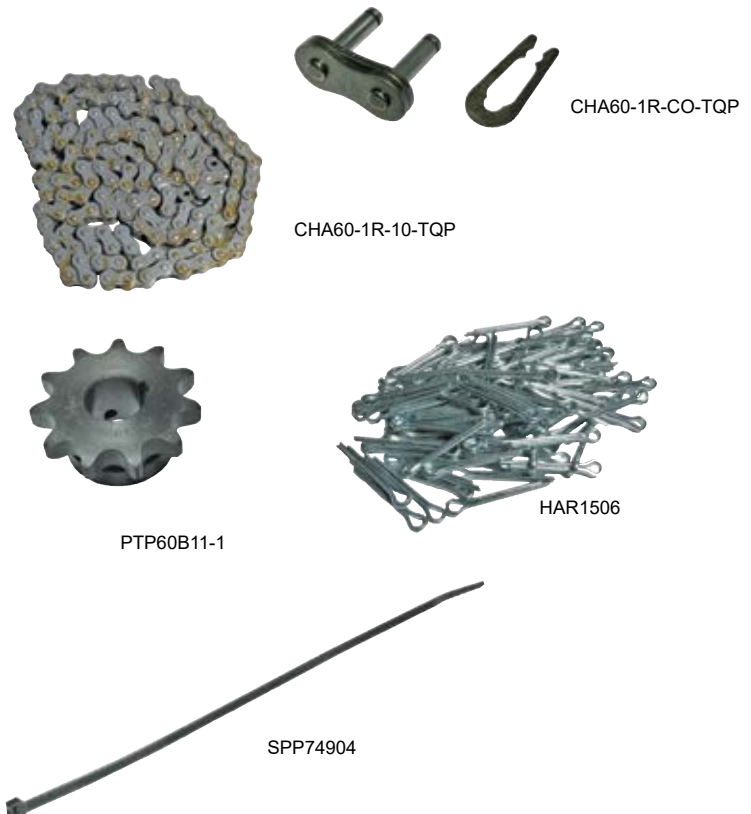
REEL PARTS

PART NO.	REPLACES NUMBER
TIN224016	26417
URC211	25262
URC225	25446
URC245	25472
URC290	25474
URC241B	25778
URC210	25831
URC226	25840
URC225	25841
URC266	26531



MISCELLANEOUS PARTS

PART NO.	REPLACES NUMBER
CHA60-1R-CO-TQP	25438
CHA60-1R-CO-TQP	26304
CHA60-1R-10-TQP	68127
CHA60-1R-10-TQP	69843
CHA60-1R-10-TQP	69844
CHA60-1R-10-TQP	71080
CHA60-1R-10-TQP	71091
CHA60-1R-10-TQP	71100
CHA60-1R-10-TQP	71163
HAR2950	21659
HAR1506	25358
HAR1117	26128
HAR02803	26216
HAR1129	26267
HAR5706	26707
LUB820	25081
PTP60B11-1	25433
PTP60B18-1-1/4	26445
SPP74904	26467



HONEYBEE TO WESTWARD CROSS REFERENCE

ORIGINAL NO.	WESTWARD PART NUMBER
19715	HUBWB10
19965	HUBWB33
20984	HYD0507-10X8
21020	HYD2103-12X12
21026	HYD2103-12X10
21103	HYD2503-4X6
21105	HYD2503-6X6
21112	HYD3903-10X10
21113	HYD2503-10X10
21114	HYD2503-10X12
21115	HYD3903-12X12
21125	HYD393T-10X10
21133	HYD0503-6X6
21135	HYD0101-6X6
21202	HYD3102-4X4
21227	HYD0503-10X6
21228	HYD0303-12X12
21248	HYD0103-4X6
21288	HYD393T-6X6
21290	HYD876PO
21330	HYD393T-12X12
21337	HYD0202-6X6
21339	HYD0102-6X4
21659	HAR2950
21687	HYD033T-12X12
21775	HYD253T-6X6
21784	HYD06CP-12
21785	HYD03CP-6
25081	LUB820
25087	CAN42MC
25173	HUBDC13
25262	URC211
25358	HAR1506
25433	PTP60B11-1
25438	CHA60-1R-CO-TQP

ORIGINAL NO.	WESTWARD PART NUMBER
25446	URC225
25474	URC290
25831	URC210
25840	URC226
25841	URC225
25867	HYD0303-6X6
26128	HAR1117
26132	PTO2001400
26167	HUBH611-9
26168	BEILM29710
26169	BEILM67010
26170	BEILM29749
26171	BEILM67048
26172	HUBSE13
26216	HAR02803
26253	HYD3503-10X10
26267	HAR1129
26295	PTO1001421
26304	CHA60-1R-CO-TQP
26309	PTO9201200
26326	URC227
26329	PTO8061420
26445	PTP60B18-1-1/4
26531	URC266
26794	HYD0303-10X10
26816	HYD0101-4X8
66404	HUBS611-A04
68127	CHA60-1R-10-TQP
69843	CHA60-1R-10-TQP
69844	CHA60-1R-10-TQP
71080	CHA60-1R-10-TQP
71091	CHA60-1R-10-TQP
71100	CHA60-1R-10-TQP
71163	CHA60-1R-10-TQP

MF TO WESTWARD CROSS REFERENCE (formerly PMI)

FOR MFI NO	USE	FOR MFI NO	USE
526036	BEI6005-2RS	3725632M1	BEILM48510
1109055	BED6206-2RSC3	3725633M1	BEILM48548
1136653	BED6204-2RSC3	3725809M1	CUT02309
1138480	BED6209-2RSC3	3725811M1	BEILM29749
70227666	BEILM48510	3725819M1	HAR2875
70327382	BEILM67048	3726130M1	BEI1726204-2RS
70327997	BEILM67010	3726182M1	SWAWP13718
107502W1	BEDAEL206D1	3726196M1	SWAWP32741
107696W1	PTPAG2413	3726202M1	PTPP1-1-1/4
1078049M1	HARB4	3726203M1	CUT08053
107804W1	BEILM67048	3726728M1	PTO2001200
1078053M1	SEA473197	3727573M1	BEDSAA208-24
107805W1	BEILM29749	3727578M1	CUT02109
107806W1	BEILM67010	3728126M1	SEA155
107807W1	BEILM29710	3728307M1	BEDB1212
107864W1	HUBDC13	3728308M1	BEDBH2016
1079764M1	CUT07658	3728309M1	BEI6207-2RS
1079767M1	CUT07667	3728313M1	SEA473197
113005M1	CUT07658	3728314M1	SEA42763
113008M1	CUT07667	3728315M1	SEA471504
113400M1	GUAWP66603	3728321M1	HUBDC13
113402M1	CUT08053	3728402M1	HUBDC11
113408M1	BED6204-2RSC3	3728917M1	CUT03030
113432M1	BEISA205-16	3733512M1	BEDSA206-19G
113433M1	BED52MS	3733514M1	BEDSA208-24
3722065M1	SEA473197	3734328M1	BEI6208-2RS
3722072M1	CUT07661	831822M1	BEI1726207-2RS
3722073M1	CUT07664	834049M1	BED394A
3722076M1	CUT07880		
3725561M1	BEI6207-2RS		
3725563M1	HAR2875		
3725581M1	GUAWP1306		
3725582M1	CAN41MC		
3725584M1	HAR2883		
3725610M1	BEILM67048		
3725611M1	BEILM67010		

PMI TO WESTWARD CROSS REFERENCE

FOR PMI NO.	USE	DESCRIPTION
00000044	BEVGB35	BELT
00000192	BEDSA208-24	BEARING
00000195	BEDSA206-19G	BEARING
00000198	BEISA206-20	BEARING
00000651	BEI6207-2RS	BEARING
00000653	BED6204-2RSC3	BEARING
00000655	BEISA205-16	BEARING
00000658	BEDSAA205-16	BEARING
00000664	BEI6202-5/8-2RS	BEARING
00000666	BEIP206	BEARING
00000679	BED6304-2RSC3	BEARING
00000693	HAR2875	RETAINING RING
00000695	HAR2885	RETAINING RING
00000786	BED362A	BEARING
00000787	BEILM501349	CONE OUTER
00000789	BED13686	BEARING
00000792	BEISAA206-19	BEARING
00000793	BEDSA208-24	BEARING
00000800	BEDSA205-16	BEARING
00000892	BEVGB42	BELT
00000893	BEVB51	BELT
00000986	HAR2918	KEY
00001221	SEA330	O-RING
00001257	PTO2001400	KIT-REPAIR
00001365	BEI203KRR2	BEARING
00001458	BED62MS	FLANGETTE (PAIR)
00001459	HAR2883	RETAINING RING
00001581	BEI6304-2RS	BEARING
00001586	HAR1111	ROLL PIN
00001609	PTP1VL44-5/8	SHEAVE-ADJ CANVAS
00001617	BEISA205-14G	BEARING
00001619	PTPAG2413	FLAT IDLER
00001680	HAR1140	EXPANSION PIN
00001787	BEVB57	BELT
00002691	CANCR-1	CANVAS RIVETS ½ LB
00002692	BED52MS	FLANGETTE
00002980	BEVGB75	BELT
00002981	BEVB71	BELT
00003307	HYD24200-905	SEAL KIT
00003372	BEVGB56	BELT
00004075	BED13621	BEARING
00004076	BED13600LA	BEARING
00004264	BEILM67048	FRONT WHEEL OUTER CONE
00004265	BEILM67010	BEARING
00004302	HUBSE12	SEAL
00004608	HUBWB12	WHEEL BOLT
00005103	BED2720	BEARING
00005105	BED2790	BEARING
00005106	HUBWB46	STUD
00005122	JAC5015SWR	JACK
00005147	PTPAG2421A	PULLEY, IDLER
00005182	BEDSA207-22G	BEARING

FOR PMI NO.	USE	DESCRIPTION
00005183	BED72MS	FLANGETTE
00005187	BEVGB85	BELT
00005231	BEI6210-2RS	BEARING
00005389	BEDC104	COLLAR
00005398	HUBWB18	WHEEL NUT
00005637	BEILM48510	BEARING CUP
00005638	BEILM48548	OUTER WHEEL CONE
00005639	SEA472354	GR SEAL
00005640	SEA473258	GREASE SEAL
00005989	BEI6206-2RS	BEARING
00005990	BEI6211-2RS	BEARING
00005995	BEVB117	BELT
00006098	BED52MST	BEARING HOUSING
00006260	BEVGB112	BELT
00007482	BED1310	BEARING
00007531	BED6016-2RS	BEARING
00007535	BED6201-2RSC3	BEARING
00007537	BED6202-2RSC3	BEARING
00007539	BED6203-2RSC3	BEARING
00007546	BED6205-2RSC3	BEARING
00007568	BED6209-2RSC3	BEARING
00007598	BED6305-2RSC3	BEARING
00007605	BEI6308-2RS	BEARING
00007693	BEI6304-2RS	BEARING
00007999	BEVGB59	BELT
00008000	BEVGB72	BELT
00008804	SEA232	O-RING
00008978	BED6206-2Z	BEARING
00009442	PTPAG2413A	IDLER
00009449	HAR2881	RETAINING RING
00010508	SEA203013	SEAL
00010534	BEI ASF107-6	BEARING
00010538	BEDSBB12-2RS	BEARING
00010539	CUT02309	RUBBER BUSHING
00010590	BEI LM29710	CUP
00010591	BEI LM29749	INNER BEARING CONE
00010727	SWAWP10727	BRACKET ASSY, DRIVE ROLL
00011323	SEA241	O-RING
00011328	HAR2875	RETAINING RING
00011904	BEVGA35	BELT
00012351	CHACA550-1R-CO	CONNECTING LINK
00012352	CHACA550-1R-OF	OFFSET LINK
00012358	CYLFCP-950	FEEDER CHAIN
00012366	BEDHM88510	CUP
00012367	BEDHM88542	CONE
00012448	BEVGB52	BELT, FEEDER BEATER
00012449	BEVC115	BELT
00012525	BEDSA206-20	BRG & COLLAR
00012568	MUFMC200	EXHAUST CLAMP ASSY
00014015	CUT01006	1" x 5½" OH RIVET/LB
00014038	BEVC72	BELT
00014250	BED394A	TAPERED BEARING CUP
00014345	SEA473214	SEAL

PMI TO WESTWARD CROSS REFERENCE

FOR PMI NO.	USE	DESCRIPTION
00014355	BEDL44610	BEARING
00014359	SEA474278	SEAL
00014360	SEA471766	SEAL
00015021	CUT02120	KNIFE HEAD
00017793	BEI25590	INNER BEARING CONE
00018312	SPP74904	TIE WRAP 11"
00019257	BEDSA207-22G	BEARING UNIT
00019520	BEDAEL206D1	BEARING WO LOCK COLLAR
00019521	BEI1736206-30MM	BEARING
00019523	BEDT62MS	FLANGETTE
00019532	BEDPOSB8NF	ROD END
00019607	BEVB48	BELT
00019609	BEVB128	GRAIN ELEV DRIVE BELT
00019613	BEVB61	BELT
00019614	BEVC156	HEADER DRIVE BELT
00019662	HUBDC26	DUST CAP
00019837	BEIG1108KRRB	BEARING
00019916	BEVB120	V-BELT
00030156	BEIUC206-19	BEARING
00030175	BEIUC206-19	BEARING
00030234	BEISA207-22	BEARING
00030325	BEISA207-22	BEARING
00030884	PTO2003500	REPAIR KIT
00031092	BEIGW211PPB10	BEARING
00031295	BEVC270	REAR CHOPPER DRIVE BELT
00031349	BEVC81	BELT
00031600	BEILM11710	BEARING
00031631	SEA472258	SEAL
00032260	BEIFD206	BEARING
00032369	HAR2881	RET. RING
00032523	SWAWP13718	CANVAS ROLLER, BRG HOUSING
00032524	BEI1726204-2RS	BEARING
00032741	SWAWP32741	CANVAS IDLER TUBE
00032804	BEVGB66	BELT
00032837	PTPP1-1-1/4	BUSHING
00032849	CUT7880	8' RH BOLTED KNIFE
00032853	CUT08053	BAR SPLICE
00033563	BED25520	BEARING
00036706	PTO2001200	CROSS & BRG KIT
00038473	BEVB139	BELT
00038498	BEVGC136	BELT
00039820	BEDSAA208-24	BEARING
00039872	CUT02109	HD KNIFE WELD'T
00040060	CUT06819	18' US COMP KNIFE ASSY
00041125	PTPID40A18-1/2	IDLER SPROCKET
00045586	SEA155	O-RING
00046143	HARB4	THRUST WASHER
00046146	BEDB1212	NEEDLE BEARING
00046147	BEDBH2016	NEEDLE BEARING
00046149	BEI6207-2RS	BALL BEARING

FOR PMI NO.	USE	DESCRIPTION
00046153	SEA473197	SEAL
00046154	SEA42763	SEAL
00046155	SEA471504	SEAL
00046194	HUBDC13	DUST CAP
00046412	HUBDC11	DUST CAP
00047240	URC210	PLASTIC TINE
00047241	URC211	#4 WIRE TINE
00048530	CUT03030	DUCTILE CAST HOLD DOWN
00048892	CUT07658	LH COMMON, KNIFE SECTION
00048895	CUT07667	RH 9.1M KNIFE SECTION
00066603	GUAWP66603	GUARD
00066658	CUT08053	KNIFE CONNECTOR
19180747	TINVI-6	TINE
40101504	BED6204-2RSC3	BEARING
40101505	BED6205-2RSC3	BEARING
40101506	BED6206-2RSC3	BEARING
40101508	BEI6208-2RS	BEARING
40101537	BED6207-2RSC3	BEARING
40102505	BEI6005-2RS	BEARING
40103503	BED6303-2RSC3	BEARING
40119107	BEI30207	BEARING
40125001	BEILM67048	BEARING CONE
40125004	BEILM29749	BEARING
40126002	BEILM67010	BEARING
40126003	BEILM29710	TAPER ROLLER BEARING
40126009	BEILM48510	TAPER ROLLER BEARING
40705107	BEI1726207-2RS	BEARING
40705409	BEI1726209-2RS	BEARING
40705509	BEI1726209-2RS	BEARING
43201022	CHA80-2R-CO-TQP	CONNECTOR LINK
43201024	CHA80-2R-OF-TQP	OFFSET LINK
43301515	BEVC63	BELT
43301516	BEVC62	BELT
43301517	BEVC65	BELT
43305013	BEVC66	BELT
43305014	BEVC70	BELT
43305015	BEVC68	BELT
59130025	TINVI-5	P/U TOOTH TINE
59380407	HUBDC13	USE 00046194
99136220	TINVI-3	P/U TOOTH TINE
A1010401	SEA473197	SEAL
A1012202	CUT07659	4' BOLTED KNIFE
A1012302	CUT07661	KNIFE ASSY 8'
A1012402	CUT07664	12' KNIFE ASSY
A1012702	CUT07880	14' KNIFE ASSY
WP4002	SWEWP4002	SHANK HOLDER